Papenburg
Heinz Sanders GmbH
Friederikenstraße 100
26871 Papenburg
info@heinz-sanders.de

Niederlangen
Heinz Sanders GmbH
Fresenburger Weg 4
49779 Niederlangen
maschinen@heinz-sanders.de

Spelle
Heinz Sanders GmbH
Robert-Bosch-Straße 9
48480 Spelle
spelle@heinz-sanders.de

ALPMAC CNC B100-2100 // ECO HYBRID (1125-8308170)



Control type
CNC

Machine no.
1125-8308170

Make
ALPMAC

Location
48683 Ahaus

ALPMAC Manufacturer Video:
https://www.youtube.com/watch?v=_FxXyPAcxlE
https://www.youtube.com/watch?v=YfkX9RwWv_0

ALPMAC Product Video Model B:
https://www.youtube.com/watch?v=lmT1tfy43WE

MODEL SERIES B100-2100 - CNC electro-hydraulic press brake with:
* increased installation height
* increased cylinder stroke
* increased throat depth

! MADE FROM CERTIFIED QUALITY STEEL (ST 37-42-52)
! HIGH-PERFORMANCE HYDRAULIC COMPONENTS (HAWE GERMANY)

! HIGH RUNNING QUIET DUE TO LOWER OPERATING PRESSURE (50-60 dB)
! INDUCTION-HARDENED & CHROME-PLATED CYLINDER PISTONS FOR CONTINUOUS USE
! ALUMINUM CAST REAR STOP COMPONENTS
! REAR STOP WITH POWERFUL DRIVE MOTOR (1.0 kW)
! MACHINE TABLE MADE OF ROBUST & DURABLE STEEL (C45)

ECO HYBRID Technology: Lower consumption. More quiet. Full control.
! Peak performance with minimal energy consumption
! Maximum power at minimal cost
! Maximum performance when it's really needed
! Main motor is only activated by the foot pedal
! No energy wasted in standby mode
! Controlled start-up process

Equipment:
- CNC electro-hydraulic press brake
- DELEM CNC control model "DA-58T" with graphics/touchscreen
* 2D graphical programming
* 15" high-resolution color TFT screen
* Bending sequence calculation
* Product programming and real-size display
* USB interface
- CNC controlled axes: Y1 - Y2 - X - R - crowning
- CNC electro-motorized backgauge (X-axis)
* on ball screws
* Travel: max. 750 mm
* X-axis travel speed: 500-600 mm/s
* with 2x manually adjustable backgauge fingers
- CNC electro-motorized height adjustment (R-axis)
* Travel: max. 250 mm
* R-axis travel speed: 200 mm/s
- CNC electro-motorized table crowning
- ROLLERI Rehfuß upper tool "PS 135.85-R08", System "A"
* including quick-change clamping
* including crowning device in the tool holder
- ROLLERI split universal die block "M 460 R"
* including 1x die shoe "C 1050-R"
- Rear safety device: light barrier

- HAWE hydraulic components
- FIESSLER AKAS laser safety device in front of the machine (incl. FMSC)
- 2x front support arms with sliding system
* easily and keylessly height-adjustable
- FIESSLER freely movable double foot control
- CE marking / Declaration of Conformity

* Images show the same model series
. in the B175-3100 configuration

Machine attributes

pressure:	100 t
chamfer lenght:	2100 mm
distance between columns:	1600 mm
work stroke:	265 mm
dayligth:	480 mm
column arm:	410 mm
ram stroke speed:	200 mm/sec
work speed:	10.0 mm/sec
return speed:	200 mm/sec
table height:	900 mm
table width:	90.0 mm
oil volume:	100 ltr.
voltage:	400 Volt
total power requirement:	8.7 kW
weight:	5800 kg
range L-W-H:	3550 x 2250 x 2680 mm

Machine images





HEINZ SANDERS
MASCHINEN
WERKZEUGE
SCHWEISSTECHNIK

Maschinen

www.heinz-sanders.de

Papenburg
Heinz Sanders GmbH
Friederikenstraße 100
26871 Papenburg
info@heinz-sanders.de

Niederlangen
Heinz Sanders GmbH
Fresenburger Weg 4
49779 Niederlangen
maschinen@heinz-sanders.de

Spelle
Heinz Sanders GmbH
Robert-Bosch-Straße 9
48480 Spelle
spelle@heinz-sanders.de









