

AMADA HFE 50-20 (1125-9308464)



Control type
 CNC

Construction year
 2001

Machine no.
 1125-9308464

Make
 AMADA

Location
 48683 Ahaus

** with only approximately 36.160 operating hours (!!)

- Inspected condition - Machine video -
https://www.youtube.com/watch?v=x8Z0h2_wA6s

Equipment:

- CNC electro-hydraulic press brake
- CNC control type OPERATEUR 2 with 8 axes (X1+X2, Y1+Y2, R1+R2, Z1+Z2)
- * CNC-controlled backgauge adjustment (X-axis)
- * CNC-controlled vertical adjustment of the stop fingers (R1+R2)
- * CNC-controlled left-right adjustment of the stop fingers (Z1+Z2)
- * Hand control unit for manual axes movement
- * Pivoting control, front left
- AMADA/PROMECAM quick clamping system for the upper tool
- * 1 split set of offset upper tools (UKB 10.512)
- AMADA/PROMECAM bottom tool holder
- * 1x split set of 1-V dies (UKB 20.810)
- Side guards (hinged doors)
- Rear guards (hinged door)

- CE marking
- 1x freely movable double foot switch
- Operating instructions (PDF)

Machine attributes

pressure:	50.0 t
chamfer length:	2090 mm
distance between columns:	1665 mm
column arm:	400 mm
table width:	60.0 mm
adjustment speed:	100 mm/sec
working feed:	10.0 mm/sec
return speed:	92.0 mm/sec
stroke:	200 mm
table height:	910 mm
daylight:	470 mm
Number of working hours:	36.160 h
total power requirement:	6.0 KW
weight of the machine ca.:	4850 kg
range L-W-H:	3458 x 2450 x 2450 mm

Machine images





