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ATLANTIC HPE 40.200 (1125-9308508)



Control type
CNC

Construction year
2001

Machine no.
1125-9308508

Make
ATLANTIC

Location
48683 Ahaus

** From a maintenance workshop
** In good/well-maintained condition (!!)

Equipment:
- CNC-controlled hydraulic press brake
- Includes "ATLANTIC" CNC control system ("BC GRAPHIC")
* Calculation of bending sequences
* Positioning of the backgauge (X+R axes)
* Positioning of the depth setting (Y1+Y2 axes)
* Positioning of the gauge fingers (Z axis)
* Capability to program various bending sequences
* Visual representation of bending steps
* Swiveling control panel (located at the front left)
- CNC electro-hydraulic depth adjustment (Y1+Y2 axes)
- CNC motorized backgauge (X axis)
- CNC motorized adjustment of the gauge height (R axis)
- CNC motorized adjustment of the gauge fingers (Z axes)
- CNC motorized bed crowning (table crowning)
- Upper tool clamping system ? "AMADA/PROMECAM"

* Includes 1x sectionalized set of upper tools
- Lower tool clamping system ? "AMADA/PROMECAM"
* Includes 1x sectionalized set of 2V dies
- Various additional bending tools
- No side safety guards (hinged/swiveling doors)
- Includes rear safety guard (sliding door)
- 1x mobile two-hand/foot control unit
- Operating manual (PDF)

Machine attributes

pressure:	200 t
chamfer lenght:	4100 mm
distance between columns:	3150 mm
stroke of upper beam:	200 mm
throat:	300 mm
dayligth:	450 mm
working feed:	8.0 mm/sec
return speed:	80.0 mm/sec
:	265 bar
Control:	BC GRAPHIC
work height max.:	965 mm
total power requirement:	18.7 kW
weight:	14.800 kg
range L-W-H:	4400 x 1900 x 3000 mm

Machine images





HEINZ SANDERS
MASCHINEN
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Maschinen

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