

## ATLANTIC HPES 40.150 (1125-9308460)



**Control type**  
NC

**Construction year**  
2002

**Machine no.**  
1125-9308460

**Make**  
ATLANTIC

**Location**  
Ahaus

\*\* From a maintenance workshop

\*\* in good condition (!!)

### Equipment:

- Simple NC-controlled hydraulic press brake
- Including ATLANTIC NC control ATS 550
- \* Positioning of the backgauge (X)
- \* Positioning of the depth adjustment (Y1 + Y2)
- \* Possibility of programming various programs
- \* Memory capacity: max. 200 programs - max. 400 sets
- \* Pivoting control panel, front left
- \* Emergency stop button
- NC electro-motorized, continuously variable depth adjustment (Y1 + Y2 axes)
- NC electro-motorized backgauge (X axis)
- \* 2 manually adjustable stop fingers
- Manual table crowning, including analog value display
- 1 split upper tool set (not complete)
- \* "AMADA" tool holder - SYSTEM A
- \* Holder with upper wedge crowning

- 1 split lower tool set (not complete)

- \* Reversible - 4V opening (16/22/35/50 mm)

- 2x side guards (swinging doors)

- rear guard (sliding door)

- 1x freely movable 2-hand/foot control

- Operating instructions (PDF)

## Machine attributes

|                           |                       |
|---------------------------|-----------------------|
| pressure:                 | 150 t                 |
| chamfer lenght:           | 4100 mm               |
| distance between columns: | 3150 mm               |
| stroke of upper beam:     | 200 mm                |
| throat:                   | 250 mm                |
| daylighth:                | 400 mm                |
| working feed:             | 10.0 mm/sec           |
| return speed:             | 100 mm/sec            |
| :                         | 330 bar               |
| Control:                  | ATS 550               |
| work height max.:         | 915 mm                |
| total power requirement:  | 15.0 kW               |
| weight:                   | 10.400 kg             |
| range L-W-H:              | 4400 x 1700 x 2750 mm |

## Machine images





