

ATLANTIC HPT 220/30 (1125-9308473)



Control type
NC

Construction year
2008

Machine no.
1125-9308473

Make
ATLANTIC

Location
48683 Ahaus

- in checked conditions - machinevideo -
<https://www.youtube.com/watch?v=YaRmkUwCpdl>

Features:

- Robust NC-controlled hydraulic press brake
- with ATLANTIC NC control unit "ATL 550"
- * Backgauge positioning (X-axis)
- * Depth adjustment positioning (Y1+Y2 axes)
- * Target/actual input + jog mode possible
- * Swiveling control panel, front left
- NC electro-motorized backgauge
- * With 2x stop fingers, manually adjustable (R+Z axes)
- Manual under-table crowning
- * Includes handwheel + analog display
- Split die - top
- 1x Multi V - rotating universal die block
- Side safety device (swinging doors)
- Rear safety device (sliding door)

- 1x Freely movable double foot switch
- 2x Front material support arms
- Original operating instructions + wiring diagram + CE declaration

Machine attributes

pressure:	220 t
chamfer lenght:	3100 mm
distance between columns:	2600 mm
stroke - stepless adjustable:	200 mm
column arm:	300 mm
table height:	965 mm
daylighth:	450 mm
working feed:	9.0 mm/sec
return speed:	80.0 mm/sec
Control:	ATL 550
hydraulic:	300 bar
voltage:	380 V
total power requirement:	18.7 kW
weight:	11400 kg
range L-W-H:	3500 x 1900 x 2800 mm

Machine images





