

## BAYKAL APH 1254 x 35 (1125-9308474)



**Control type**  
 NC

**Construction year**  
 2009

**Machine no.**  
 1125-9308474

**Make**  
 BAYKAL

**Location**  
 48683 Ahaus

\*\* Well maintained condition

\*\* With only approx. 9.600 operating hours (!!)

- in checked conditions - machine video -

<https://www.youtube.com/watch?v=FTOUZ-ModXQ>

Features:

- Robust NC-controlled hydraulic press brake
- With ELGO NC control unit ?P8822?
- \* Positioning of the backgauge (X axis)
- \* Positioning of the depth adjustment (Y1+Y2 axis)
- \* Swiveling control panel, front left
- NC electric motorized backgauge (X axis)
- \* With 2x stop fingers, manually adjustable (R+Z axis)
- 1x split set of pointed tools - top
- 1x rotatable Multi-V die block
- Side safety device (swivel doors)
- + FIESSLER laser safety device
- Rear safety device (swivel door)

- 1x freely movable double foot switch
- 2x front support arms
- Operating instructions (ENG)

## Machine attributes

|                           |                       |
|---------------------------|-----------------------|
| pressure:                 | 35.0 t                |
| chamfer lenght:           | 1250 mm               |
| distance between columns: | 1070 mm               |
| piston stroke:            | 150 + 60 mm           |
| column arm:               | 410 mm                |
| table height:             | 800 mm                |
| daylighth:                | 470 mm                |
| working feed:             | 10.0 mm/sec           |
| return speed:             | 70.0 mm/sec           |
| table width:              | 140 mm                |
| Control:                  | ELGO NC               |
| Number of working hours:  | ~ 9.600 h             |
| oil volume:               | 80.0 l                |
| operating pressure:       | max. 240 bar          |
| voltage:                  | 380 V                 |
| total power requirement:  | 4.0 kW                |
| weight:                   | 2200 kg               |
| range L-W-H:              | 1800 x 1450 x 2150 mm |

## Machine images





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| DESIGNATION PLATE  |   |
|--------------------|---|
| Manufacturer       | BAYKAL Mak. San. Tic. A.Ş.<br>Bursa / TÜRKIYE |
| Machine            | Hydraulic Press Brake                         |
| Type               | APH 1254x35                                   |
| Model              | 02/2009                                       |
| Serial no          | 15269   |
| Capacity           | ton 35  |
| Bending length     | mm 1250                                       |
| Main voltage       | V/Hz/Ph 400/50/3                              |
| Motor power        | kW 4  |
| System pressure    | bar 260                                       |
| Min. stroke        | mm 150  |
| Max. stroke        | mm 200  |
| Machine weight     | kg 2550                                       |
| Top tool weight    | kg 18   |
| Bottom tool weight | kg 35   |
| Length             | mm 1800                                       |
| Width              | mm 1450                                       |
| Height             | mm 2150                                       |
| Max. stopping time | ms 80   |
| Min. safe distance | mm  |