

BAYKAL APH 2604x60 (1125-9308435)



Control type
NC

Construction year
2004

Machine no.
1125-9308435

Make
BAYKAL

Location
Ahaus

- ** good / well-maintained condition (!!)
- ** with only approx. 2,370 operating hours
- ** current new price approx. 60.000 euros
- ** special price on request

in checked conditions - machine video -
<https://www.youtube.com/watch?v=PsUeM3O5wAM>

Equipment:

- NC electro-hydraulic press brake
- with ELGO NC control unit "P8822"
- * Input of target/actual values ??for back stop
- * Input of target/actual values ??for depth adjustment `
- * swiveling operation, front left
- * manual mode selectable
- NC controlled axes: Y1 + Y2 + X
- NC electro-motorized back stop, on ball screws
- * with 4x manually adjustable stop fingers
- * adjustment in R+Z axis (manual)

- Upper tool holder SYSTEM A (AMADA), with upper wedge crowning
- * 1x split set of upper tools
- * clamping jaws with clamping lever (quick clamp)
- 1x universally rotatable MULTI V die block
- 2x side-hinged doors (protective device)
- 1x rear sliding door (protective device)
- 2x front stable support arms
- 1x freely movable foot control (on rollers - movable)
- Operating instructions (PDF)

Machine attributes

pressure:	60.0 t
chamfer lenght:	2600 mm
distance between columns:	2050 mm
column arm:	310 mm
working feed:	10.0 mm/sec
return speed:	61.0 mm/sec
stroke:	100 - 140 mm
dayligth:	450 mm
table height:	860 mm
oil volume:	100 ltr.
Control:	ELGO P8822
operating pressure:	max. 200 bar
Number of working hours:	ca. 2.370 h
voltage:	380 V
total power requirement:	5.5 kW
weight of the machine ca.:	5000 kg.
range L-W-H:	3000 x 1850 x 2050 mm

Machine images





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DESIGNATION PLATE

Manufacturer	BAYKAL Mak. San. Tic. A.Ş. Bursa / TÜRKİYE
Machine	Hydraulic Press Brake
Type	APH 2604x60
Model	02/2884
Serial no	7565
Capacity	ton 60
Bending length	mm 2600
Main voltage	V/Hz/Ph 380/50/3
Motor power	kW 5.5
System pressure	bar 200
Min. stroke	mm 100
Max. stroke	mm 140
Machine weight	kg 4800
Top tool weight	kg 57
Bottom tool weight	kg 88
Length	mm 3000
Width	mm 1500
Height	mm 2050
Max. stopping time	ms 80
Min. safe distance	mm 130