

BAYKAL APH 3110 x 180 (1125-9308421)



Control type
 konventionell

Construction year
 1999

Machine no.
 1125-9308421

Make
 BAYKAL

Location
 Ahaus

** from a maintenance workshop

** well-maintained condition (!!)

- in checked condition - machine video -

https://www.youtube.com/watch?v=o_t9BBMsNNs

Equipment:

- simple, conventional electro-hydraulic press brake
- * with torsion shaft for parallelism of the upper beam
- electric back stop, with ball screws (X axis)
- * with 4x manually adjustable stop fingers
- * fine adjustment via handwheel at the front, with analog position display
- electro-motor adjustment of the immersion depth (Y1 + Y2 axis)
- * with digital position display
- swiveling operation, mounting side on the left
- 1x set of upper tools
- 1x rotatable MULTI V universal die block
- 2x front / movable support arms
- 1x freely movable 2-hand foot control

- operating instructions (PDF)

Machine attributes

pressure:	180 t
chamfer lenght:	3100 mm
distance between columns:	2550 mm
throat:	310 mm
stroke:	200 mm
ajustment speed:	80.0 mm/sec
working feed:	10.0 mm/sec
return speed:	58.0 mm/sec
daylighth:	385 mm
table width:	240 mm
work height max.:	885 / 1050 mm
oil volume:	180 ltr.
total power requirement:	15.0 kW
weight of the machine ca.:	9850 kg.
range L-W-H:	4200 x 1750 x 2450 mm

Machine images





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TYPENSCHILD	
Hersteller	BAYKAL Mak. San. Tic. A.Ş. Bursa / Türkei
Maschinenart	Hydraulische Abkantpresse
Typ	APH 3110 X 180
Baujahr	09 / 1999
Maschinen Nr.	4025
Presskraft	ton 180
Abkantlänge	mm 3100
Betriebsspannung	V/Hz/Ph 380/50/3
Motor Leistung	kW 15
Arbeitsdruck	bar 240
Kolbenhub min.	mm 150
Kolbenhub max.	mm 220
Gewicht Maschine	kg 3350
Gewicht Oberwerkzeug	kg 112
Gewicht Unterwerkzeug	kg 275
Länge	mm 3500
Breite	mm 1700
Höhe	mm 2440
Max Nachlaufzeit	ms 80
Kleinster Sicherheitsabstand	mm 130