

BAYKAL APH-S 1254 x 35 (1125-9308475)



Control type
 CNC

Construction year
 2003

Machine no.
 1125-9308475

Make
 BAYKAL

Location
 48683 Ahaus

- in checked conditions - machinevideo -
<https://www.youtube.com/watch?v=Gn6PZEMmnmY>

Features:

- Robust CNC-controlled hydraulic press brake
- With DELEM CNC control unit ?DM 51?
- * Positioning of the backgauge (X axis)
- * Positioning of the depth adjustment (Y1+Y2 axis)
- * Program + tool storage possible
- * Swiveling control panel, front left
- CNC electric motor-driven backgauge (X axis)
- CNC electric motor-driven height adjustment of the stop (R axis)
- 2x manually adjustable stop fingers
- 1x split set of deer foot tools - top
- 1x split set of Multi V tools - bottom (16/22/35/50 mm)
- Side safety device (swivel doors)
- + FIESSLER laser safety device
- Rear safety device (swivel door)

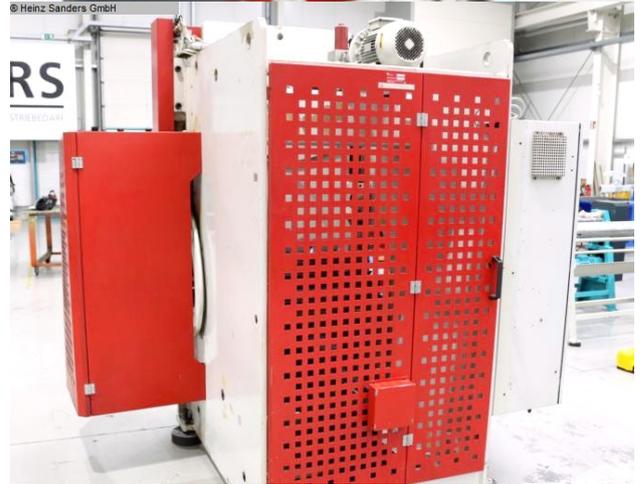
- 1x freely movable double foot switch
- 2x front support arms
- Machine operating instructions + CE declaration

Machine attributes

pressure:	35.0 t
chamfer lenght:	1250 mm
distance between columns:	1095 mm
stroke - stepless adjustable:	215 mm
column arm:	410 mm
table height:	800 mm
daylighth:	455 mm
working feed:	10.0 mm/sec
return speed:	56.0 mm/sec
work height max.:	ca. 875 mm
Control:	DM 51
Number of working hours:	~ 13.300 h
oil volume:	80.0 l
operating pressure:	max. 240 bar
voltage:	380 V
total power requirement:	4.0 kW
weight:	2500 kg
range L-W-H:	1700 x 1450 x 2250 mm

Machine images





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DATI TECNICI	
Fabbricante	BAYKAL Mak.San.Tic.A.Ş. BURSA / TÜRKIYE
Macchina	Pressa Idraulica CE
Tipo	PH-S 1250 X 35
Modello	10 / 2003
N. serie	742
Capacità	mm 35
Lunghezza piega	mm 1250
Voltaggio	V/Hz/Ph 230 / 50 / 1
Potenza motore	kw 1,5
Pressione	bar 10
Discesa min.	mm 10
Discesa max.	mm 10
Peso macchina	kg 10
Lunghezza	mm 1250
Larghezza	mm 100
Altezza	mm 100
Tempo maz. di fermata	ms 10
Distanza min. di sicurezza	mm 10