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BAYKAL APH-S 1254 x 35 (1125-9308475)

Control type
CNC

Construction year
2003

Machine no.
1125-9308475

Make
BAYKAL

Location
48683 Ahaus

- in checked conditions - machinevideo -
https://www.youtube.com/watch?v=Gn6PZEMmnmY

Features:
- Robust CNC-controlled hydraulic press brake
- With DELEM CNC control unit ?DM 51?
* Positioning of the backgauge (X axis)
* Positioning of the depth adjustment (Y1+Y2 axis)
* Program + tool storage possible
* Swiveling control panel, front left
- CNC electric motor-driven backgauge (X axis)
- CNC electric motor-driven height adjustment of the stop (R axis)
- 2x manually adjustable stop fingers
- 1x split set of deer foot tools - top
- 1x split set of Multi V tools - bottom (16/22/35/50 mm)
- Side safety device (swivel doors)
+ FIESSLER laser safety device
- Rear safety device (swivel door)

- 1x freely movable double foot switch
- 2x front support arms
- Machine operating instructions + CE declaration

Machine attributes

pressure:	35.0 t
chamfer lenght:	1250 mm
distance between columns:	1095 mm
stroke - stepless adjustable:	215 mm
column arm:	410 mm
table height:	800 mm
dayligth:	455 mm
working feed:	10.0 mm/sec
return speed:	56.0 mm/sec
work height max.:	ca. 875 mm
Control:	DM 51
Number of working hours:	~ 13.300 h
oil volume:	80.0 l
operating pressure:	max. 240 bar
voltage:	380 V
total power requirement:	4.0 kW
weight:	2500 kg
range L-W-H:	1700 x 1450 x 2250 mm

Machine images

HEINZ SANDERS
MASCHINEN
WERKZEUGE
SCHWEISSTECHNIK

Maschinen

www.heinz-sanders.de

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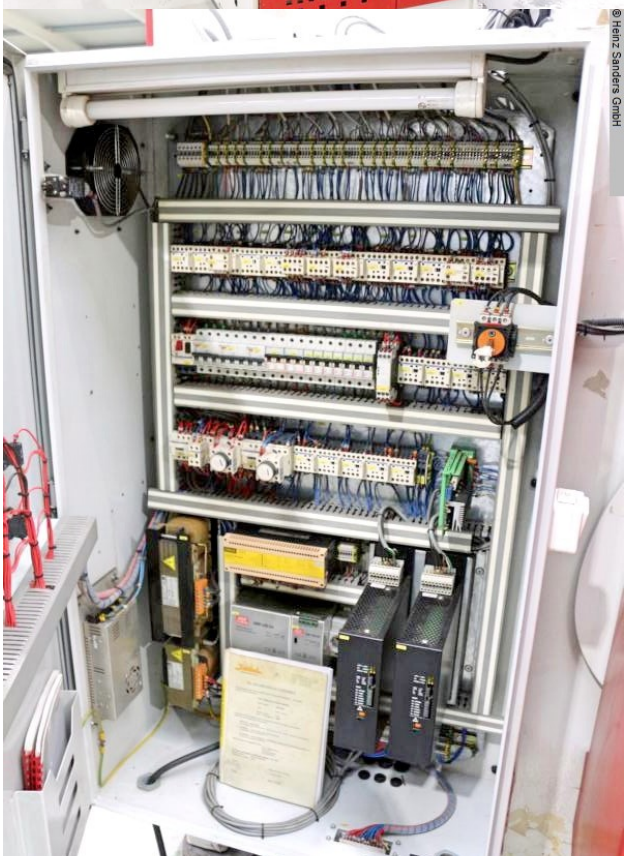

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