

## Maschinen www.heinz-sanders.de

Papenburg
Heinz Sanders GmbH
Friederikenstraße 100
26871 Papenburg
info@heinz-sanders.de

Niederlangen Heinz Sanders GmbH Fresenburger Weg 4 49779 Niederlangen maschinen@heinz-sanders.de

Heinz Sanders GmbH Robert-Bosch-Straße 9 48480 Spelle spelle@heinz-sanders.de

# BERG & SCHMID GBS 240 Auto CUT (1125-6142)



high-quality processed metal band saw with 2 band speeds, miter up to 60°, automatic cooling and AutoCut feed system - for sawing solid material and profiles

#### execution

- \* High-quality processed and equipped metal band saw for saw cuts best quality
- \* For sawing solid material and profiles made of steel, stainless steel and aluminium
- \* Miter cuts up to 60 degrees left
- \* Saw band speed adjustable in 2 stages
- \* Frame and gearbox made from one piece, very quiet and low-vibration cut
- \* Easy, clear miter adjustment with scale
- \* Quick release vice with quick release lever for easy handling
- \* Length stop
- \* Carbide saw band guide
- \* Electrical monitoring of band tension, band breakage and saw band cover.

## Control type

konventionell

Construction year NEU

**Machine no.** 1125-6142

Make BERG & SCHMID

**Location** D-49779 Niederlangen

The saw only runs if there is no fault in the monitoring system.

- \* Ergonomic industrial handle
- \* Electric automatic coolant control
- \* AutoCut system with hydraulic cylinder, feed control, spring pack and limit switch
- \* Large machine bed
- \* Machine base in sheet steel construction with front door

### AutoCut system

- \* Automatic saw frame lowering via the hydraulic cylinder continuously adjustable feed and limit switch at the end of the cut.
- \* High-speed lowering of the saw frame from the rest position to the workpiece, then switch to normal saw feed (e.g. for scribing).
- \* Manual operation: The hydraulic cylinder works as a brake cylinder (e.g. for release). Due to the brake cylinder, the saw can be moved in any Position to be positioned.

### **Machine attributes**

cutting diameter:240 mmsaw band length:2730 mmcutting width:270 mmcutting speed:37 + 74 m/mindimensions of saw-band:2730 x 27 x 0,90 mm

: 240 mm
: 230 mm
: 270 x 230 mm
: 270 x 230 mm
: 210 mm
: 200 mm
: 200 x 210 mm
: 130 mm
: 130 mm
: 130 x 160 mm
total power requirement: 1,2 kW

dimensions of the machine ca.: 1,6 x 1 x 1,7 m

0,3 t

## Machine images

weight of the machine ca .: