

BERGMANN BTL 220-8 (1125-3140035)



Control type
Sonstige

Construction year
2017

Machine no.
1125-3140035

Make
BERGMANN

Location
49779 Niederlangen

Area of application: Production of chassis components made of cast iron in batches Nodular graphite in one clamping position, production of large series or larger ones. Quantities, current cycle time 56 seconds.

Technical data:

Spindle holder: HSK 100, HSK 63

Drive power: 1 ? 7.5 kW

Pallet size: 600x600 mm

Number of spindles: 44 pieces

Number of stations: 22 pieces, vertical and horizontal, 2-3 axes

Control: Mitsubishi

Total power requirement: approx. 100 kW

Machine weight: approx. 108.0 t

Dimensions machine: LxWxH: 35000x8000/11000x4400/5600 mm

Dimensions of control cabinets, No. 1-12: LxWxH: 2400x500x1800 mm

System structure: Adaptable modular system

Furnishing:

- Hydraulic unit

- Central chip transport device
- Band filter manufacturer Polo Filtertechnik
- Emulsion mist collector
- Raw part feeding
- Return of finished parts
- Coolant system
- Control panel

** A viewing under power is until December 15, 2023 possible!

Machine attributes

Control:

Mitsubishi

Machine images

