

BERNARDO DG 20 M (1125-823813)



Control type
konventionell

Machine no.
1125-823813

Make
BERNARDO

Location
48683 Ahaus

The handy DG 20 M drill grinding machine is ideal for grinding twist drills made of HSS, cobalt and hard metal. Thanks to the adjustable tip angle of 90° to 135°, this model can be used universally for 2-edged twist drills.

Properties:

- For grinding HSS and hard metal twist drills from 2 - 20 mm
- ER 20 and ER 25 collets also enable clamping of intermediate sizes
- Optimum grinding result thanks to the specially guided collet
- Includes device for sharpening the drill tip
- Universally adjustable tip angle from 90° - 135°
- Fast and easy grinding process

Scope of delivery:

- CBN grinding wheel
- ER 20 collets, 3 - 12 mm
- * 11 pieces (3 / 4 / 5 / 6 / 7 / 8 / 9 / 10 / 11 / 12 / 13 mm)
- ER 25 collets, 14 - 20 mm
- * 7 pieces (14 / 15 / 16 / 17 / 18 / 19 / 20 mm)

- Collet holder ER 20 or ER 25

Machine attributes

drill diameter:	2.0 - 20.0 mm
lip angle:	90 - 135 °
turning speeds:	4800 U/min
voltage:	230 Volt
engine output:	0.12 kW
weight:	8.6 kg
range L-W-H:	285 x 130 x 170 mm

Machine images

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