

BERNARDO GB 30 Vario (1125-8100206)

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Control type
 konventionell

Machine no.
 1125-8100206

Make
 BERNARDO

Location
 manufactures plant

characteristics

Infinitely variable speed, ideal for setting the desired one
 Cutting speed. Automatic tool ejector and
 Thread cutting device as standard.

Electromechanical drilling feed, adjustable from 0.1 - 0.3 mm / rev
 Solid gray cast iron table with rotating and swiveling support surface
 T-slots in the machine base enable high workpieces to be clamped.

Guaranteed concentricity = 0.02 mm, measured in the quill
 Hardened and ground gears ensure smooth running
 Adjustable drilling depth stop with an easily readable scale

Scope of delivery:

- Drill chuck arbor MK 3 / B 16
- Reducing sleeve MT 3/2, MT 3/1
- Key chuck 1 - 13 mm / B 16
- coolant device
- Electromagnetic spindle feed

- Thread cutting device
- Automatic tool ejector
- LED machine light
- Digital speed display
- First filling with Shell Tellus 46
- Height-adjustable protective cover

Machine attributes

bore capacity in steel (diameter):	32,0 mm
threading:	22 M
bore stroke:	125 mm
throat:	280 mm
morse taper:	3 MK
table::	450 x 380 mm / 14er Nut
turning speeds:	70 - 3.500 U/min
feed:	0,1 / 0,2 / 0,3 mm/U
column diameter:	110 mm
weight:	320 kg
range L-W-H:	500x800x2.100 mm
total power requirement:	1,1 / 2,2 kW

Machine images

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