

BOSCHERT PROFI 56 - 1400 CNC (1125-9308451)



Control type
CNC

Construction year
2008

Machine no.
1125-9308451

Make
BOSCHERT

Location
49779 Niederlangen

** very good / well-maintained condition (!!)
** with lots of bending tools

- in checked conditions - machine video -
<https://www.youtube.com/watch?v=NrpZs6Ar0Vo>

Equipment:

- NC electro-hydraulic press brake
- BOSCHERT NC control unit, front
- NC electro-motorized back stop (X axis)
- * with 2x manually adjustable stop fingers (R+Z axis)
- AMADA PROMECAM (SYSTEM A) upper tool holder
- AMADA PROMECAM (SYSTEM A) lower tool holder
- Handwheel with analog display for adjusting the bending angle
- lots of insert tools, including tool cabinet
- 1x working cylinder = double-acting cylinder
- upper beam made from a solid steel plate

- pressure gauge for pressing pressure (infinitely adjustable)
- 2x front support tables
- 1x freely movable foot switch
- robust machine base
- rear protective device (cover + circuit breaker)
- original operating instructions (machine + control)

Machine attributes

pressure:	56.0 t
chamfer lenght:	1400 mm
distance between columns:	1300 mm
throat:	220 mm
stroke:	200 mm
daylighth:	485 mm
work speed:	8.0 - 10.0 m/min
return speed:	35.0 mm/sec
Control:	CNC Boschert
back stop - adjustable:	0 - 370 mm
work height max.:	915 mm
Cylinders ::	2 Stück
voltage:	3x 400 V
connected load:	8.0 kVA
weight:	3700 kg

Machine images



