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DURMA ES 3006 (1125-9325440)



Control type

NC

Construction year

2006

Machine no.

1125-9325440

Make

DURMA

Location

48683 Ahaus

** Machine was used for ALU processing

** no "heavy" sheet metal processing

** good condition (!)

** new price ~ 32.000 Euro

 Swing cut guillotine shear with fixed cutting angle

* with DURMA ENC 100 NC control unit

* manual cutting gap adjustment from the front

 Equipment:

- electro-hydraulic guillotine shears "swing cut"

- with DURMA "ENC 100 NC" control unit

* Backgauge preselection - X axis

* Number of pieces (in automatic mode)

* Control panel, front left

* Retraction from backgauge on/off

* Input of target/actual value procedure with button

- NC electro-motorized backgauge (X axis)
 - * on recirculating ball screws
- * Traversing speed 120 mm/sec.
- Manual cutting gap adjustment, from the front
- hydraulically acting hold-down device
- 1x side stop 1,000 mm
- 2x front support arms
- Ball rollers in the front support table
- Light barrier behind the machine (safety device)
- 1x free-moving foot switch
- Rear sheet metal chute
- Operating instructions

Machine attributes

sheet width:	3100 mm
plate thickness:	6.0 mm
thickness at "Niro-steel":	4.0 mm
distance between columns:	3120 mm
down holder:	14 Stück
cutting angle:	1°5
no. of strokes:	14 Hub/min
control:	ENC 100
table width:	500 mm
work height max.:	880 mm
oil volume:	170 ltr.
total power requirement:	11.0 KW
weight:	5550 kg
range L-W-H:	3750 x 1950 x 1650 mm

Machine images

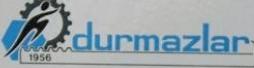


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		CE
TYPE		ES 3006
MANUFACTURING YEAR BAUJAHR ANNO DI COSTRUZIONE ROK VÝROBY ROK PRODUKCIJ TILLVERKNINGSÅR		2006
MACHINE NO MASCH. NR. MATRICOLA VÝROBNÍ ČÍSLO NUMER MASZYNY SERIE-NUMMER		602706591
CAPACITY KAPACITÄT KAPACITA KAPACITA NACISK KAPACITET		3
STROKE HUB CORSÀ ZDWIH SKOK SKOK		102 mm
STROKE IN MINUTE HUB PRO MIN. CORSÀ AL MINUTO POČET ZDÍVKU ZA MIN. CYKLE NA MINUTĘ SLAG / MINUT		14 1/min
LUBRICANT CAPACITY ÖLTANK KAPAZITÄT CAPACITAT SERBATÓIO OLEJJAVA NADLJAD TANK VÝROBNÍKA OLJE-TANKENS RYMD		170 lt
TOP TOOL WEIGHT GEWICHT OBERWERKZEUG PESO UTENSILE SUPERIORE HMOTNOST IN NASTROJE CIEZAR NARZ. GORNIEGO ÖVERVERKTYGETS VIKT		— Kg
BOTTOM TOOL WEIGHT GEWICHT UNTERWERKZEUG PESO UTENSILE INFERIOR HMOTNOST S NASTROJE CIEZAR NARZ. DÓNEGO ÖVERVERKTYGETS VIKT		— Kg
WIDTH BREITE LARGHEZZA DÍLA SZEROKOŚĆ DŽUPA		2350 mm
LENGTH LANGE LUNGHEZZA DÉLKA DLUGOŚĆ DŁUGO		3750 mm
HEIGHT HOHE ALTEZZA VÝŠKA WYSOKOŚĆ HOJÓ		1350 mm
WEIGHT GEWICHT PESO HMOTNOST CIEZAR MASKINVikt		— Kg
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