

DURMA ES 3006 (1125-9325440)



Control type
NC

Construction year
2006

Machine no.
1125-9325440

Make
DURMA

Location
48683 Ahaus

- ** Machine was used for ALU processing
- ** no "heavy" sheet metal processing
- ** good condition (!)
- ** new price ~ 32.000 Euro

- in checked conditions - machinevideo -
<https://www.youtube.com/watch?v=o2LW7L2r7Xs>

Swing cut guillotine shear with fixed cutting angle

- * with DURMA ENC 100 NC control unit
 - * manual cutting gap adjustment from the front
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Equipment:

- electro-hydraulic guillotine shears "swing cut"
- with DURMA "ENC 100 NC" control unit
- * Backgauge preselection - X axis
- * Number of pieces (in automatic mode)

- * Control panel, front left
- * Retraction from backgauge on/off
- * Input of target/actual value procedure with button
- NC electro-motorized backgauge (X axis)
- * on recirculating ball screws
- * Traversing speed 120 mm/sec.
- Manual cutting gap adjustment, from the front
- hydraulically acting hold-down device
- 1x side stop 1,000 mm
- 2x front support arms
- Ball rollers in the front support table
- Light barrier behind the machine (safety device)
- 1x free-moving foot switch
- Rear sheet metal chute
- Operating instructions

Machine attributes

sheet width:	3100 mm
plate thickness:	6.0 mm
thickness at "Niro-steel":	4.0 mm
distance between columns:	3120 mm
down holder:	14 Stück
cutting angle:	1°5
no. of strokes:	14 Hub/min
control:	ENC 100
table width:	500 mm
work height max.:	880 mm
oil volume:	170 ltr.
total power requirement:	11.0 KW
weight:	5550 kg
range L-W-H:	3750 x 1950 x 1650 mm

Machine images





