

DURMA HAP 30.120 (1125-9308467)



Control type
NC

Construction year
2006

Machine no.
1125-9308467

Make
DURMA

Location
48683 Ahaus

** New price ~ ?50,000

** From a maintenance workshop - good condition (!!)

- in checked conditions - machinevideo -

<https://www.youtube.com/watch?v=4YZIyeXyHvA>

Equipment:

- NC electro-hydraulic press brakes
- With DURMA NC control "ENC 310"
- * 128x64 pixel LCD display, illuminated
- * 30 programs with 20 steps each
- * Manual/semi-automatic/automatic operating mode selectable
- Pivoting control panel, front left
- NC-controlled axes: Y1 + Y2 + X
- NC electro-motorized backgauge (X axis)
- * With 2x manually adjustable stop fingers
- * Including lateral and height adjustment (Z + R axes)
- FIESSLER laser safety device at the front
- Manual bending table crowning

- * Adjustment via hand crank
- * With analog value display
- AMADA/PROMECAM upper tool holder
- * With upper wedge crowning & quick-change adapter
- * Split Deer-foot upper tool (AMADA)
- AMADA/PROMECAM lower tool holder
- * Split 4V universal die, in the die shoe
- 2x front support arms
- Side guard (hinged doors)
- Rear guard (hinged door)
- 1x freely movable foot switch
- Operating instructions (PDF)

Machine attributes

pressure:	120 t
chamfer lenght:	3050 mm
distance between columns:	2550 mm
stroke of upper beam:	155 mm
throat:	350 mm
ajustment speed:	100 mm/sec
working feed:	9.0 mm/sec
return speed:	77.0 mm/sec
Control:	ENC 310
work height max.:	878 mm
table width:	104 mm
oil volume:	150 l
total power requirement:	11.0 kW
weight:	7260 kg
range L-W-H:	4150 x 2150 x 2600 mm

Machine images



© A + B Werkzeuge Maschinen Handels GmbH



© A + B Werkzeuge Maschinen Handels GmbH



© A + B Werkzeuge Maschinen Handels GmbH REV 3

 hesse+co 	
TYPE	HSP 3.120
MANUFACTURING YEAR BAUJAHR ANNEE FABRICATION	2006
MACHINE NO MASCH - NR N° DE SERIE	7042066396
CAPACITY KAPAZITÄT CAPACITE	050 X 120 TON
STROKE HUB COURSE	150 mm
STROKE IN A MINUTE HUBZAHL PRO MIN COURSE PAR MINUTE	— 1/min
LUBRICANT CAPACITY ÖLTANK KAPAZITÄT CAPACITE RESERVOIR	150 lt
TOP TOOL WEIGHT GEWICHT OBERWERKZEUG POIDS OUTIL SUP.	40 Kg
BOTTOM TOOL WEIGHT GEWICHT UNTERWERKZEUG POIDS OUTIL INF.	55 Kg
WIDTH BREITE LARGEUR	2150 mm
LENGTH LÄNGE LONGUEUR	4150 mm
HEIGHT HÖHE HAUTEUR	2600 mm
WEIGHT GEWICHT POIDS	7260 Kg
 hesse+co werkzeug- und blechbearbeitungsmaschinen A-2355 Wiener Neudorf straße 4 / ecke straße 3 Industriezentrum NO-Süd "austria" tel.: 022 36/63870 http://www.hesse-maschinen.com fax: 022 36/6362 e-mail: office@hesse-maschinen.com	