

DURMA HAP 30.120 (1125-9308477)



Control type
 NC

Construction year
 1998

Machine no.
 1125-9308477

Make
 DURMA

- in checked conditions - machinevideo -
https://www.youtube.com/watch?v=bUaEa_nHZ6E

Equipment:

- NC electro-hydraulic press brakes
- with NEW ELGO NC control unit "P40"
- * New price approx. 4.000 Euro
- * Control / movement of the backgauge - X axis (target/actual input)
- * Control / movement of the depth setting - Y axes (target/actual input)
- * Inching mode for X axis Y axes also possible
- Swivel operation, front left
- NC controlled axes : Y1 Y2 X
- NC electro-motorized backgauge (X axis)
- * with 2x manually adjustable stop fingers
- * including lateral and height adjustment (Z R axis)
- 1x branded set of upper tools (split)
- 1x branded Multi-V bottom die block
- Lateral safety guard (hinged doors)

- Rear safety guard (hinged door)
- 1x free-moving 2-hand/foot control
- Operating instructions (PDF)

Machine attributes


pressure:	120 t
chamfer lenght:	3050 mm
distance between columns:	2550 mm
stroke of upper beam:	155 mm
throat:	350 mm
ajustment speed:	100 mm/sec
working feed:	9.0 mm/sec
return speed:	77.0 mm/sec
Control:	"P 40"
work height max.:	878 mm
table width:	104 mm
oil volume:	150 l
total power requirement:	11.0 kW
weight:	7550 kg
range L-W-H:	3550 x 2150 x 2600 mm

Machine images





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TYPE	HAP 30120
MANUFACTURING YEAR BAUJAHR ANNEE FABRICATION	1998
MACHINE NO MASCH - NR N°DE SERIE	7042981826
CAPACITY KAPAZITÄT CAPACITE	120 TON
STROKE HUB COURSE	160 mm
STROKE IN A MINUTE HUBZAHL PRO MIN COURSE PAR MINUTE	9 1/min
LUBRICANT CAPACITY ÖLTANK KAPAZITÄT CAPACITE RESERVOIR	150 lt
TOP TOOL WEIGHT GEWICHT OBERWERKZEUG POIDS OUTIL SUP	102 Kg
BOTTOM TOOL WEIGHT GEWICHT UNTERWERKZEUG POIDS OUTIL INF.	212 Kg
WIDTH BREITE LARGEUR	2150 mm
LENGTH LÄNGE LONGUEUR	3300 mm
HEIGHT HÖHE HAUTEUR	2600 mm
WEIGHT GEWICHT POIDS	7500 Kg
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