

DURMA HAP 30.90 (1125-9308489)



Control type
NC

Construction year
2006

Machine no.
1125-9308489

Make
DURMA

** from a maintenance workshop

** very good conditions (!!)

- in checked conditions - machinevideo -

<https://www.youtube.com/watch?v=PliHc2e7h28>

Features:

- NC electro-hydraulic press brake
- with DURMA NC control "ENC 310"
- * Illuminated LCD display
- * X-axis control & value display
- * Y-axis control & value display
- Swiveling operator panel, front left
- NC controlled axes: Y1/Y2 + X

- NC electro-motorized backgauge (X-axis)
- * with 2x manually adjustable backgauge fingers
- * including lateral and height adjustment (Z+R axes)
- NC electro-motorized depth adjustment (Y-axis)

- AMADA/PROMECAM upper tool holder
- * with top wedge crowning & quick-change adapter
- * Split deer foot upper tool (AMADA)
- AMADA/PROMECAM Lower tool holder
- * Split 4V universal die, in die shoe
- Side guard (swinging doors)
- Rear guard (swinging door)
- 1x freely movable foot switch
- Operating instructions (PDF)

Machine attributes

pressure:	90.0 t
chamfer length:	3050 mm
distance between columns:	2550 mm
stroke of upper beam:	135 mm
daylight:	180 mm
throat:	350 mm
working feed:	8.0 mm/sec
return speed:	68.0 mm/sec
work height max.:	805 mm
back stop - adjustable:	max. 620 mm
Control:	ENC 310
oil volume:	100 l
total power requirement:	7.5 kW
weight:	5840 kg
range L-W-H:	4000 x 2040 x 2450 mm


Machine images





© Heinz Sanders GmbH VOOR BETER RESULTAAT IN HET MIDDEN BUIGEN

ETK - 1304 REV.3

		CE	
TYPE	HAP 3090		
MANUFACTURING YEAR BAUJAHR ANNO DI COSTRUZIONE ROK VÝROBY ROK PRODUKCJI TILVERKINGSÅR	- ANO DE FABRICACION - ANNEE FABRICATION - VALMISTUSUOSI - BYGGÅR - BOUWJAAR	2006	
MACHINE NO MASHI-NR MATICOLA VÝROBNÍ ČÍSLO NUMER MASZYNY SERIENUMMER	- N°DE SERIE - N°DE SERIE - VALMISTUSNUMERO - MASJINNR - SERIE - NUMMER	7036066379	
CAPACITY KAPAZITAT CAPACITÀ KAPACITA NACISK KAPACITET	- CAPACIDAD - CAPACITE - TEHO - KAPASITET - CAPACITET	3050x90 TON	
STROKE HUB CORSA ZDVÍH SKOK SKOK	- CARRERA - COURSE - ISKUPITUUS - SLAG - SLAG	135	mm
STROKE IN A MINUTE HUBZAHL PRO MN. COLP AL MINUTO POČET ZDVÍHU ZA MN. CYKLE NA MINUTE SLAG / MINUT	- GOLPES POR MINUTO - COLPS PAR MINUTE - ISKULUKU - SLAGANTALL PR. MN - AANTAL SLAGEN / MIN	-	1/min
LUBRICANT CAPACITY OLTANK KAPAZITAT CAPACITÀ SERBATOIO OLEJAVÁ NAPLN POJEMNOŚĆ ZBIORNIKA OLJETANKENS RYMD	- CAPACIDAD DEL LUBRICANTE - CAPACITE RESERVOIR - ÖL FÖMÅRÅ - KAPACITET OLJETANK - TANK INHOUD	150	lt
TOP TOOL WEIGHT GEWICHT OBERWERKZEUG PESO UTENSILE SUPERIORE HMOTNOST H.NASTROJE CIĘŻAR NARZ. GÓRNEGO OVERVERKTYGETS VIKT	- PESO DEL PUNZON - POIDS DU PONSON - VLATYOKALUN PAINGO - VEKT OVERVERKTOEY - GEWICHT BOVENSTEMPEL	40	Kg
BOTTOM TOOL WEIGHT GEWICHT UNTERWERKZEUG PESO UTENSILE INFERIORE HMOTNOST S.NASTROJE CIĘŻAR NARZ. DOLNEGO UNDERVERKTYGETS VIKT	- PESO DE LA MATRIZ - POIDS DELA MATRICE - ALATYOKALUN PAINGO - VEKT UNDERVERKTOEY - GEWICHT MATRUIS	55	Kg
WIDTH BREITE LARGHEZZA ŠÍRKA SZEROKOŚĆ DJUP	- ANCHO - LARGEUR - LEVEYS - BREIDE - BREEDTE	2040	mm
LENGTH LANGE LUNGHEZZA DĚLKA DLUGOŚĆ LÅNGD	- LARGO - LONGUEUR - PITUUS - LENGDE - LENGTE	4000	mm
HEIGHT HÖHE ALTEZZA VÝŠKA WYSOKOŚĆ HOOG	- ALTO - HAUTEUR - KORKEUS - HOEYDE - HOOGTE	2450	mm
WEIGHT GEWICHT PESO HMOTNOST CIĘŻAR MASKINVIKT	- PESO - POIDS - PAIND - VEKT - GEWICHT	5980	Kg
DURMAZLAR MAKİNA SANAYİ ve TİCARET A.Ş. Organize Sanayi Bölgesi 75. Yıl Bulvarı BURSA / TÜRKİYE Tel : (0 224) 241 80 00 pbx. Fax : (0 224) 242 75 80			