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DURMA HAP 30.90 (1125-9308489)

Control type
NC

Construction year
2006

Machine no.
1125-9308489

Make
DURMA

** from a maintenance workshop
** very good conditions (!!)

- in checked conditions - machinevideo -
https://www.youtube.com/watch?v=PIiHc2e7h28

Features:
- NC electro-hydraulic press brake
- with DURMA NC control "ENC 310"
* Illuminated LCD display
* X-axis control & value display
* Y-axis control & value display
- Swiveling operator panel, front left
- NC controlled axes: Y1/Y2 + X

- NC electro-motorized backgauge (X-axis)
* with 2x manually adjustable backgauge fingers
* including lateral and height adjustment (Z+R axes)
- NC electro-motorized depth adjustment (Y-axis)

- AMADA/PROMECAM upper tool holder
* with top wedge crowning & quick-change adapter
* Split deer foot upper tool (AMADA)
- AMADA/PROMECAM Lower tool holder
* Split 4V universal die, in die shoe
- Side guard (swinging doors)
- Rear guard (swinging door)
- 1x freely movable foot switch
- Operating instructions (PDF)

Machine attributes

pressure:	90.0 t
chamfer lenght:	3050 mm
distance between columns:	2550 mm
stroke of upper beam:	135 mm
dayligth:	180 mm
throat:	350 mm
working feed:	8.0 mm/sec
return speed:	68.0 mm/sec
work height max.:	805 mm
back stop - adjustable:	max. 620 mm
Control:	ENC 310
oil volume:	100 l
total power requirement:	7.5 kW
weight:	5840 kg
range L-W-H:	4000 x 2040 x 2450 mm

Machine images

HEINZ SANDERS
MASCHINEN
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Maschinen

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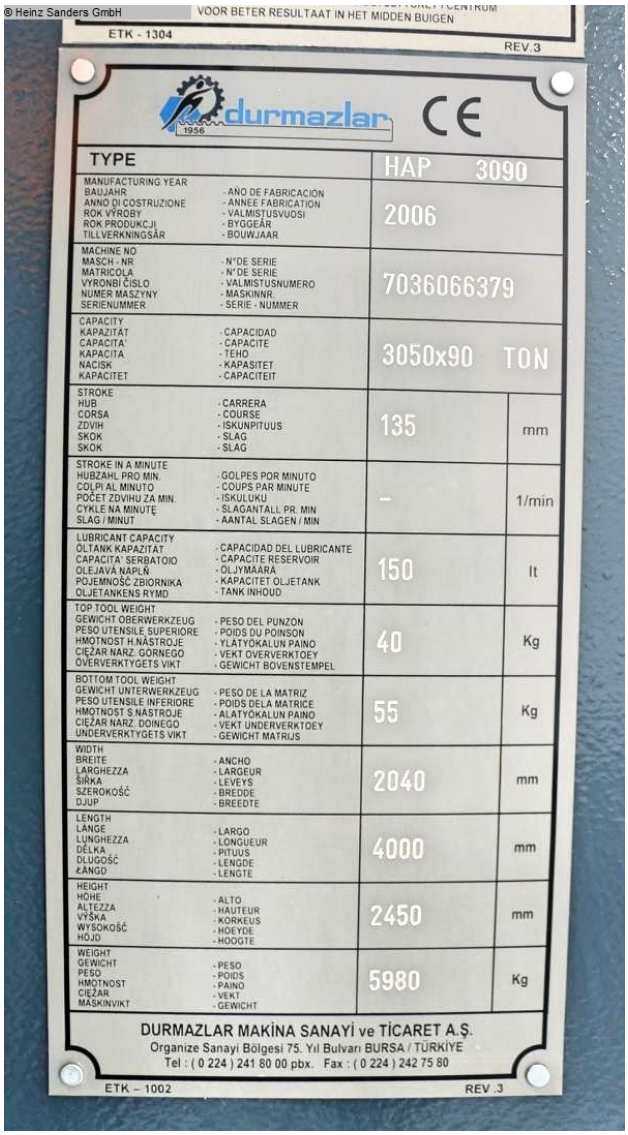
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