

## EHT TrumaBend S 175-35 (1125-3300077)



**Control type**  
CNC

**Construction year**  
2006

**Machine no.**  
1125-3300077

**Make**  
EHT

### Furnishing:

- DELEM CNC control DA65
- controlled axes: Y1 + Y2 + X + R
- Electric crowning device WILA, controlled via CNC
- Electric back stop, travel range 600 mm
- hydr. Upper tool holder WILA
- hydr. WILA lower tool holder
- front laser protection device FIESSLER
- 5x manually adjustable stop fingers, foldable
- 2x front support arms ?sliding system?
- side + back protection device
- Hand and foot controls
- Operation manual
- ?

## Machine attributes

|                            |                       |
|----------------------------|-----------------------|
| pressure:                  | 175 t                 |
| chamfer lenght:            | 3550 mm               |
| distance between columns:  | 3050 mm               |
| throat:                    | 405 mm                |
| stroke:                    | 400 mm                |
| ram stroke speed:          | 140 mm/sec            |
| working feed:              | 10 mm/sec             |
| return speed:              | 180 mm/sec            |
| work height max.:          | 900 mm                |
| oil volume:                | 350 l                 |
| Control:                   | CYBELEC ModEva 10S    |
| total power requirement:   | 25,5 kW               |
| weight of the machine ca.: | 13800 kg              |
| dimensions:                | 5980 x 3590 x 3220 mm |

## Machine images





**EHT**  
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|                              |                      |                   |                  |
|------------------------------|----------------------|-------------------|------------------|
| Maschinentyp                 | TrumaBend S 175 - 35 |                   |                  |
| Werks Nr.                    | 211999               | Baujahr           | 2006             |
| Arbeitslänge                 | 3550 mm              | Presskraft        | 1750 kN          |
| Gewicht                      | 13800 kg             | Ölmenge           | 350 l            |
| Betriebsspannung             | 3 x 400 V            | Stromart          | ~ Frequenz 50 Hz |
| Steuerspannung               | 24 V                 | Steuerungstyp     | ModEva 10S       |
| Nennstrom der Hauptsicherung | 80 A                 | Anschlussleistung | 25,5 kW          |

