

ERMAK CNC AP 37.220 (1125-9308469)



Control type
CNC

Construction year
2010

Machine no.
1125-9308469

Make
ERMAK

Location
48683 Ahaus

- in checked conditions - machinevideo -
<https://www.youtube.com/watch?v=d-ZVBtFsjl4>

Features:

- Electro-hydraulic CNC press brake
- With DELEM CNC control model DA 66W
- * 2D graphic programming
- * Automatic bend sequence calculation and collision detection
- * High-quality color LCD screen (TFT)
- Swivel control panel, front left
- CNC-controlled axes: Y1 + Y2 + X + R + crowning
- CNC electric motor-driven backgauge (X axis)
- CNC electric motor height adjustment of the backgauge (R axis)
- CNC electric motor-driven bending table crowning
- 2x manually adjustable stop fingers
- AMADA/PROMECAM upper tool holder
- 1x reversible MULTI-V die block
- 2x front sliding support arms (?sliding? system)

- Side guard

- * Swivel doors + FIESSLER laser safety device

- Rear safety device (light barrier)

- 1x freely movable foot control

- Original operating instructions

- * Special accessories included in delivery:

- 1x NEW complete upper tool set - split (currently not installed)

- * ROLLER PS.135.85.R08

- * Height 135 mm / 85 degrees / R 0.8 mm

Machine attributes

pressure:	220 t
chamfer lenght:	3720 mm
distance between columns:	3020 mm
column arm:	400 mm
ajustment speed:	125 mm/sec
working feed:	10.0 mm/sec
return speed:	132 mm/sec
back stop - adjustable:	800 mm
stroke:	275 mm
daylighth:	550 mm
table height:	900 mm
oil volume:	300 ltr.
total power requirement:	18.5 kW
weight of the machine ca.:	12800 kg.
range L-W-H:	5850 x 2220 x 2820 mm

Machine images





