

ERMAK CNC HAP 1270x40 (1125-9308367)



Control type
CNC

Construction year
2010

Machine no.
1125-9308367

Make
ERMAK

Location
48683 Ahaus

- in checked conditions - machinevideo -
<https://www.youtube.com/watch?v=WRzqKruFUvY>

Equipment:

- CNC electro-hydraulic press brake
- CYBELEC "DNC 60 PS" CNC control
- * Swiveling control panel, front left
- * Tool & program library
- CNC electro-motorized backgauge (X-axis)
- * X-axis travel = 800 mm
- * 2x manually adjustable backgauge fingers (R+Z axes)
- * Backgauge on ball screws
- CNC controlled axes Y1 - Y2 - X
- Rehfuß upper tool system "A" with quick-change clamping
- * Additional crowning device in the tool holder
- 4V universal die block with 60 mm die shoe
- 2x sliding material/support arms ("Sliding System")
- BOSCH/HOERBIGER hydraulic system

- SIEMENS electrical system
- Light barrier behind the machine
- FIESSLER AKAS laser safety device in front of the machine
- 1x freely movable Double Foot Switch
- Operating Instructions (PDF)

Machine attributes

pressure:	40.0 t
chamfer lenght:	1270 mm
distance between columns:	1000 mm
column arm:	200 mm
stroke:	100 mm
dayligh:	308 mm
ajustment speed:	150 mm/sec
working feed:	1-10 mm/sec
return speed:	100 mm/sec
table width:	100 mm
table height:	900 mm
control:	DNC 60 PS
oil volume:	100 l
voltage:	400 V
total power requirement:	5.5 kW
weight of the machine ca.:	2750 kg

Machine images





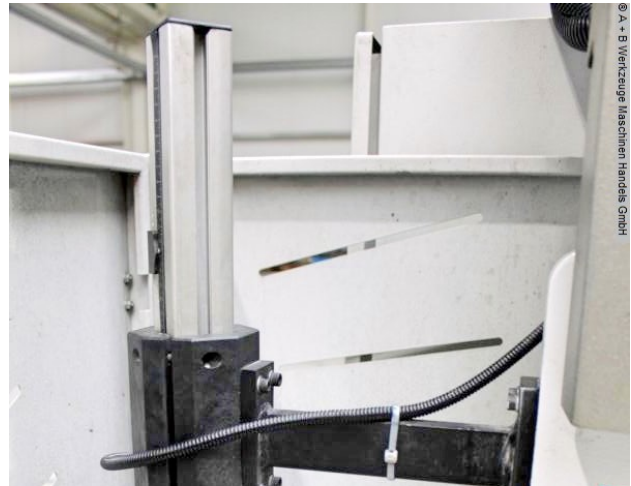
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