

ERMAK CNC HAP 2600/80 (1125-3300087)



Control type
CNC

Construction year
2006

Machine no.
1125-3300087

Make
ERMAK

Location
49779 Niederlangen

Equipment:

- DELEM - CNC control model ER70 2D graphics
- * 2D graphic programming mode
- * High resolution screen
- * Bending sequence calculation
- * Tool and program library
- * Swiveling control unit, front left
- CNC-controlled axes : Y1 - Y2 - X - R and
- CNC electro-motor controlled backgauge
- Manual crowning
- * Traverse path : X axis ... 800 mm // R axis ... 250 mm
- * on recirculating ball screws
- * manually adjustable stop fingers
- split roller foot upper tool
- * including quick-change clamp
- * including various tools e.g. closing tool

Machine attributes

pressure:	80 To.
chamfer lenght:	2600 mm
distance between columns:	2050 mm
column arm:	400 mm
ram stroke speed:	100 mm/sec
return speed:	90 mm/sec
work speed:	10 mm/min
work stroke:	180 mm
daylighth:	422 mm
oil volume:	150 ltr.
table height:	800 mm
voltage:	400 Volt
total power requirement:	7,5 kW
weight:	5950 kg
range L-W-H:	3750x1950x2750 mm

Machine images



