

## Maschinen www.heinz-sanders.de

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#### ERMAK HGD 3100 - 16 (1125-3320077)



Control type CNC

Construction year 2012

Machine no. 1125-3320077

**Make** ERMAK

- gate-guided CNC guillotine shears
- CYBELEC CNC control, model DNC 60
- \* Backgauge preselection X axis
- \* Cutting gap & cutting angle adjustment
- \* Number of pieces
- \* Cutting length limitation
- \* Material selection, including sheet thickness
- \* Cutting line lighting
- motorized backgauge, travel = 1,000 mm (X axis)
- rear sheet metal slide
- 1x side stop 1000 mm
- 2x front support arms 1000 mm
- Ball transfer units in the front support table
- hinged finger guard, with safety switch
- Safety device behind the machine
- foot switch
- CE mark/Declaration of Conformity
- Operating manual: Machine and control in German
- Knives were reground and new slide rails were installed

\*\* including special equipment:

- Pneumatic sheet metal holding device

#### Machine attributes

sheet width:	3100 mm
plate thickness:	16 mm
distance between columns:	3400 mm
cutting angle:	2,5 °
work height max .:	900 mm
rear stop:	1000 mm
down holder:	14 Stück
Control:	CYBELEC CYB TOUCH 6
oil volume:	500 I
no. of strokes:	10 Hub/min
total power requirement:	30 kW
weight of the machine ca .:	16400 kg
dimensions of the machine ca .:	4150 x 2360 x 2450 mm

# Machine images







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