

Maschinen www.heinz-sanders.de

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ERMAK POWER BEND PRO 1270x60 S (1125-8303018)



Control type CNC

Construction year 2024

Machine no. 1125-8303018

Make ERMAK

LocationAhaus

- ** Demonstration/demo machine (!!)
- ** From our showroom (like new)
- ** With very few operating hours

CNC press brake with special equipment

- * Version "ERGO" knee room for the operator
- * flexible articulated arm mount for the controller
- * increased installation height
- * increased cylinder stroke
- * as well as increased bending beam speeds

Furnishing:

- DELEM CNC control model DA-66T graphic/touch screen
- * 2D graphical programming
- * 17" TFT color screen with high resolution

- * Bending sequence calculation
- * Product programming and real size display
- * USB interface
- * intuitive, graphical entry of profiles
- * Automatic calculation of features: tool safety zones,

Press force, bending tolerance, crown setting, stretched

Length, embossing force, flattening, automatic rounding calculation

- * Radius programming
- * Graphic tool and product library
- * Collision monitoring
- * 3D visualization
- * 1GB memory
- Motorized backgauge with R-axis, on ball screws
- X = 800 mm R = 250 mm with 2 stop fingers
- controlled axes : Y1 Y2 X R
- Deer foot upper tool with PS 135.85-R08, system "A" with quick-change clamp
- additional crowning device in the tool holder of the upper tool
- 4V universal die block M 460 R with die shoe 60 mm mount
- BOSCH/HOERBIGER hydr. components
- SIEMENS electrical system
- LEUZE light barrier behind the machine
- FIESSLER AKAS laser with FPSC protection device v.d. machine
- Swiveling control panel, mounted on the left
- Front, foldable sheet metal support
- Double foot control
- CE mark / declaration of conformity
- Operating manual: Machine and control in German
- Safety manual : press brakes

Machine attributes

60.0 t pressure: chamfer lenght: 1270 mm distance between columns: 1000 mm column arm: 410 mm ram stroke speed: 160 mm/sec work speed: 10.0 mm/sec return speed: 165 mm/sec work stroke: 275 mm dayligth: 530 mm table height: 900 mm table width: 90.0 mm back stop - adjustable: max. 800 mm oil volume: 150 ltr. voltage: 400 V engine output: 7.5 kW Weight: 4320 kg

range L-W-H: 2250 x 1960 x 2750 mm

Machine images







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