

ERMAK POWER BEND PRO 4.260 (1125-9308484)



Control type
CNC

Construction year
2012

Machine no.
1125-9308484

Make
ERMAK

Location
48683 Ahaus

** current new price approx. 110.000 euros
** with only approx. 900 operating hours (!!)
** special price on request

POWER BEND PRO electro-hydraulic press brake with :

- * increased installation height
 - * increased cylinder stroke
 - * increased throat depth
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Equipment:

- DELEM - CNC control model "ER70 2D Graphic"
- * 2D graphic programming mode
- * Screen with high resolution
- * Bending sequence calculation
- * Tool and program library

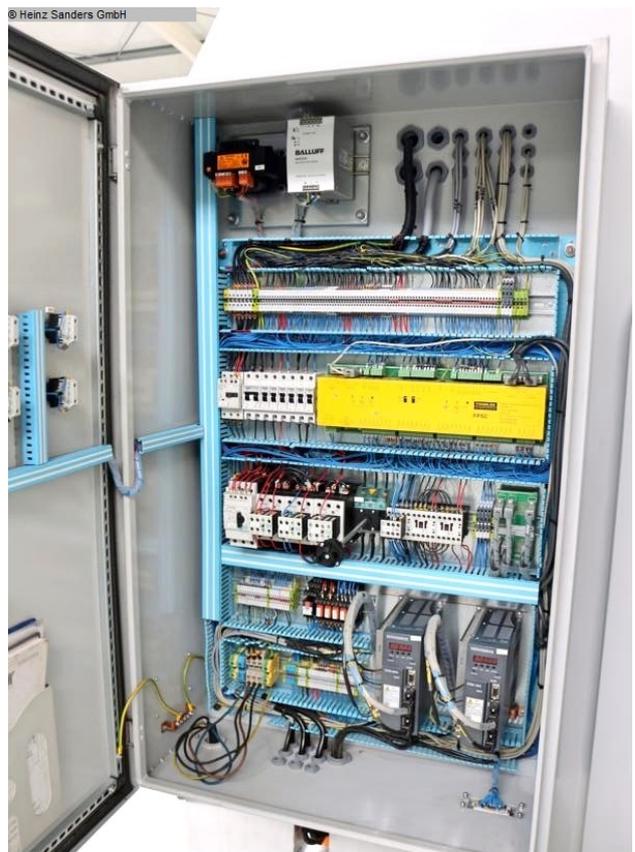
- * Swiveling control unit, front left
- CNC controlled axes : Y1 - Y2 - X - R and CNC crowning
- CNC electro-motor controlled backgauge
- * Traverse path : X axis ... 800 mm // R axis ... 250 mm
- * Traversing speed :
- X axis ... 500 mm/s
- R axis .. 350 mm/s
- * on recirculating ball screws
- * 2x manually adjustable stop fingers
- split ROLLER "PS 135" roe deer foot top tool
- * including crowning device in the tool holder
- 1x universal reversible die block
- * dimension : 160 x 160 mm
- * V opening : 100 70 50 35 mm
- * V opening 100 70 mm with infeed rollers
- Rear safety device : Light barrier
- BOSCH/HOERBIGER hydraulic components
- SIEMENS electrical components
- FIESSLER AKAS laser safety device in front of the machine
- 2x front support arms with SLIDING system (HIWIN slide bearing)
- 1x free-moving double foot control
- CE mark / declaration of conformity
- Operating instructions incl. switching

Machine attributes

pressure:	260 t
chamfer lenght:	4100 mm
distance between columns:	3600 mm
column arm:	410 mm
ram stroke speed:	180 mm/sec
work speed:	10.0 mm/sec
return speed:	185 mm/sec
work stroke:	275 mm
daylighth:	550 mm
table height:	900 mm
table width:	160 mm
back stop - adjustable:	max. 800 mm
Number of working hours:	ca. 900 h
oil volume:	300 ltr.
voltage:	400 Volt
total power requirement:	22.0 kW
weight:	17000 kg
range L-W-H:	5150 x 2350 x 3000 mm

Machine images





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ERMAK CE		
TYP.	POWER-BEND PRO 4100X280	
BAUJAHR	2012	
MASCHINEN Nr.	09738-M2HBHR	
KAPAZITÄT	250	TON
GEWICHT	17000	Kg.
SENGESCHWINDIGKEIT	140	mm/s.
NACHLAUFWEG	1500	mm.
LEISTUNG	22	kW.
SPANNUNG	380	V.
IP	54	
BREITE	2350	mm.
LÄNGE	5150	mm.
HÖHE	3000	mm.
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ERM 043	Rev. 01	