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ERMAK SPEED BEND PRO 1270x60 (1125-3300097)



Control type
CNC

Construction year
2019

Machine no.
1125-3300097

Make
ERMAK

Location
49779 Niederlangen

** current new price approx. 65.000 euros
** very rarely used!
** Special price on request

- in checked condition - machine video -
https://www.youtube.com/watch?v=KRifrqTgkVU

SPEED BEND PRO CNC press brake:
* increased installation height
* increased cylinder stroke
* and increased bending beam speeds

Equipment:
- CNC electro-hydraulic press brake
- DELEM CNC control model "DA-66T" graphics/touchscreen

* 2D graphic touchscreen programming mode
* 3D representation in simulation and production
* 17" color TFT screen with high resolution
* Bending sequence calculation
* Product programming and representation in actual size
* USB interface
- CNC controlled axes: Y1 - Y2 - X - R
- CNC electro-motorized back stop (X axis)
* on ball screws
* Travel path .. 500 mm
* Travel speed .. 500 mm/s
* with 2x manually adjustable stop fingers
- CNC electro-motor height adjustment (R axis)
* Travel path .. 250 mm
* Travel speed .. 350 mm/s
- AMADA/PROMECAM upper tool holder
* including clamping jaws with upper wedge camber
* 1x ROLLERI split set 60° upper tool
- AMADA/PROMECAM lower tool holder
* including 1x die shoe "C 1050-R"
* 1x AMADA 1-V die 85°
- Safety device at the rear (door including safety switch)
- BOSCH/HOERBIGER hydraulic components
- SIEMENS electrical components
- FIESSLER AKAS laser protection device in front of the machine
- 2x front support arms with SLIDING system (HIWIN plain bearings)
- 1x freely movable double foot control
- CE mark / Declaration of conformity
- Operating instructions including circuit and hydraulic diagram

Machine attributes

pressure:	60.0 t
chamfer lenght:	1270 mm
distance between columns:	1000 mm
column arm:	410 mm
ram stroke speed:	160 mm/sec
work speed:	10.0 mm/sec
return speed:	165 mm/sec
work stroke:	275 mm
dayligth:	530 mm
table height:	900 mm
table width:	90.0 mm
back stop - adjustable:	500 mm
control:	DA 66T
oil volume:	150 ltr.
voltage:	380 V
engine output:	7.5 kW
Weight:	4320 kg
range L-W-H:	2250 x 1960 x 2750 mm

Machine images





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