Papenburg
Heinz Sanders GmbH
Friederikenstraße 100
26871 Papenburg
info@heinz-sanders.de

Niederlangen
Heinz Sanders GmbH
Fresenburger Weg 4
49779 Niederlangen
maschinen@heinz-sanders.de

Spelle
Heinz Sanders GmbH
Robert-Bosch-Straße 9
48480 Spelle
spelle@heinz-sanders.de

ERMAK SPEED BEND PRO 4.400 (1008-8308161)

Control type
CNC

Machine no.
1008-8308161

Make
ERMAK

Location
Ahaus

HIGH-SPEED hydraulic press brake with
increased installation height
increased cylinder stroke
enlarged projection

Furnishing:
- DELEM CNC control model DA 66T
- swiveling touchscreen control unit
- 7 controlled axes: Y1 - Y2 - X - R - Z1 and Z2, as well as CNC crowning
- electr. controlled backgauge X-axis = 800 mm / R-axis = 250 mm
- on ball screws
- controlled electr. Stop fingers Z1 + Z2
- split upper deer foot tool Roleri 135.85.R08, "System A"
- with additional crowning of the upper wedge

- Universal die block
- LEUZE light barrier behind d. machine
- BOSCH / HOERBIGER hydr. Components
- SIEMENS - electrical system
- FIESSLER AKAS laser protection device in front of the machine (including FPSC)
- 2 front support arms with SLIDING system (plain bearings)
- Double foot operation
- CE mark / declaration of conformity
- User manual: machine and control in German
- Safety manual: press brakes

Special equipment including:
- electrical central lubrication

Machine attributes

pressure:	400 t
chamfer lenght:	4100 mm
distance between columns:	3550 mm
column arm:	510 mm
ram stroke speed:	110 mm/sec
return speed:	130 mm/sec
work speed:	8,0 mm/sec
work stroke:	375 mm
dayligth:	650 mm
oil volume:	400 ltr.
table height:	1000 mm
voltage:	400 Volt
back stop - adjustable:	800 mm
table width:	240 mm
total power requirement:	30,0 kW
weight:	26530 kg
range L-W-H:	5450 x 2650 x 3470 mm

Machine images

HEINZ SANDERS
MASCHINEN
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SCHWEISSTECHNIK

Maschinen

www.heinz-sanders.de

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