

## FASTI 221-25-3.0 (1125-9355240)



**Control type**  
 CNC

**Construction year**  
 2001

**Machine no.**  
 1125-9355240

**Make**  
 FASTI

**Location**  
 48683 Ahaus

The ideal solution for individual and series production.  
 A modern design with particularly high rigidity.  
 Designed for continuous performance.

### Features:

- Dynamic, powerful electro-motorized folding machine
- \* Upper beam bending beam drive by geared brake motor
- \* Bending beam drive with roller bearings
- FASTI CNC control "TOUCH" - FM 5.1 B
- \* Swiveling control unit, front right
- \* 11.3" color LCD touch screen display
- \* Manual / automatic mode selectable
- \* Input of actual/target values possible (X axis / angle etc.)
- \* Program memory
- \* Tool memory
- CNC electro-motorized back gauge
- \* with rear sheet support surface
- CNC electro-motorized folding beam adjustment

- 1x extra set of FASTI split scribing tools - height : 120 mm
- EMERGENCY OFF button at the front, with extension cable
- 1x free-moving double foot switch
- 1x free-moving foot switch
- original operating instructions

- Smallest bending leg length in mm to sheet thickness :

- \* 7.0 mm with 0.75 mm sheet thickness
- \* 8.5 mm for 1.00 mm sheet thickness
- \* 12.0 mm for 1.50 mm sheet thickness
- \* 16.0 mm for 2.00 mm sheet thickness
- \* 19.5 mm for 2.50 mm sheet thickness
- \* 25.0 mm for 3.00 mm sheet thickness

## Machine attributes

sheet width:	2520 mm
plate thickness:	3.0 mm
:	350 mm
Swing beam adjustment:	80.0 mm
back stop - adjustable:	ca. 1.000 mm
Control:	FM 5.1 B
upper clamping bar adjustment:	20.0 mm/sek
bending speed:	37.0 Grad/sek
total power requirement:	4.5 kW
weight:	ca. 3.250 kg

## Machine images





