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FASTI 221-25-3.0 (1125-9355240)

Control type
CNC

Construction year
2001

Machine no.
1125-9355240

Make
FASTI

Location
48683 Ahaus

The ideal solution for individual and series production.
A modern design with particularly high rigidity.
Designed for continuous performance.

Features:
- Dynamic, powerful electro-motorized folding machine
* Upper beam bending beam drive by geared brake motor
* Bending beam drive with roller bearings
- FASTI CNC control "TOUCH" - FM 5.1 B
* Swiveling control unit, front right
* 11.3" color LCD touch screen display
* Manual / automatic mode selectable
* Input of actual/target values possible (X axis / angle etc.)
* Program memory
* Tool memory
- CNC electro-motorized back gauge
* with rear sheet support surface
- CNC electro-motorized folding beam adjustment

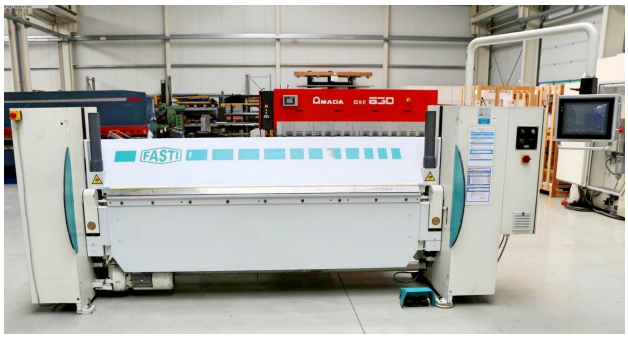
- 1x extra set of FASTI split scribing tools - height : 120 mm
- EMERGENCY OFF button at the front, with extension cable
- 1x free-moving double foot switch
- 1x free-moving foot switch
- original operating instructions

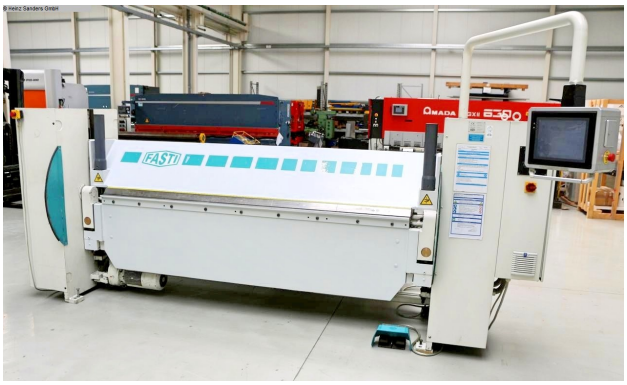
- Smallest bending leg length in mm to sheet thickness :
* 7.0 mm with 0.75 mm sheet thickness
* 8.5 mm for 1.00 mm sheet thickness
* 12.0 mm for 1.50 mm sheet thickness
* 16.0 mm for 2.00 mm sheet thickness
* 19.5 mm for 2.50 mm sheet thickness
* 25.0 mm for 3.00 mm sheet thickness

Machine attributes

sheet width:	2520 mm
plate thickness:	3.0 mm
:	350 mm
Swing beam adjustment:	80.0 mm
back stop - adjustable:	ca. 1.000 mm
Control:	FM 5.1 B
upper clamping bar adjustment:	20.0 mm/sek
bending speed:	37.0 Grad/sek
total power requirement:	4.5 kW
weight:	ca. 3.250 kg

Machine images





HEINZ SANDERS
MASCHINEN
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SCHWEISSTECHNIK

Maschinen

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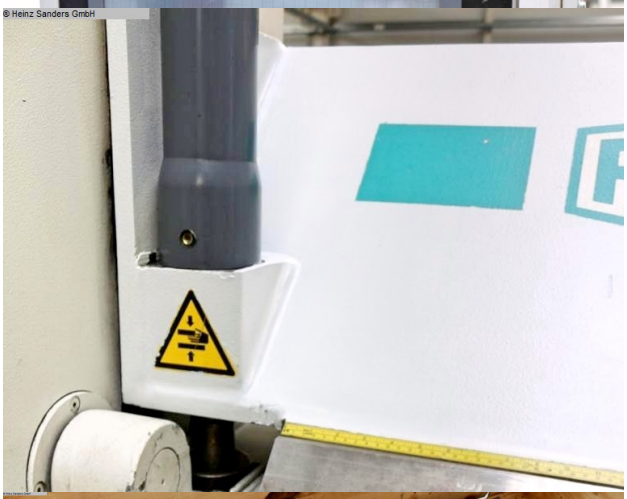

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