

GASPARINI PBS 45/2000 FP (1125-9308356)



Control type
CNC

Construction year
2003

Machine no.
1125-9308356

Make
GASPARINI

Location
48683 Ahaus

** good / well-maintained condition (!!)

- in checked condition - machine video -
<https://www.youtube.com/watch?v=f0IMBgZD1VU>

Furnishing:

- DELEM CNC control model DA 65
- * Swivel control panel, front right
- * 2D graphical programming & product display
- * Tool & program library
- * including new screen (installed 11/2023 .. 1.200 euros)
- CNC controlled axes: Y1 + Y2 / X / R axis
- CNC controlled back gauge (X axis)
- CNC controlled height adjustment from the back gauge (R axis)
- manual adjustment of the 2x stop fingers (Z axis)
- AMADA-SYSTEM A upper tool clamping, including upper wedge crowning
- AMADA SYSTEM A lower tool clamping
- FIESSLER motor-adjustable laser protection device at the front (AKAS 160 S)
- 1x freely movable foot switch

- 2x front support arms
- 1x set of AMADA-SYSTEM A bending tools
- Rear safety device (lockable door)
- Safety device on the side (pivoting doors)
- Control instructions (PDF) + machine circuit diagram

* Machine link:

<https://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1008-9308356>

Machine attributes

pressure:	45.0 t
chamfer lenght:	2050 mm
distance between columns:	1600 mm
column arm:	300 mm
stroke:	150 mm
daylighth:	395 mm
ajustment speed:	100 mm/sec
working feed:	1-10 mm/sec
return speed:	70,0 mm/sec
table width:	60,0 mm
table height:	905 mm
oil volume:	150 l
operating pressure:	340 bar
voltage:	400 V
total power requirement:	5,5 KW
weight of the machine ca.:	3500 kg
range L-W-H:	2900 x 2100 x 2420 mm

Machine images





