Papenburg
Heinz Sanders GmbH
Friederikenstraße 100
26871 Papenburg
info@heinz-sanders.de

Niederlangen
Heinz Sanders GmbH
Fresenburger Weg 4
49779 Niederlangen
maschinen@heinz-sanders.de

Spelle
Heinz Sanders GmbH
Robert-Bosch-Straße 9
48480 Spelle
spelle@heinz-sanders.de

HACO ERM 160.40 (1125-9308491)



Control type
NC

Construction year
2014

Machine no.
1125-9308491

Make
HACO

Location
48683 Ahaus

- in checked conditions - machinevideo -
https://www.youtube.com/watch?v=l9CdurfDGb0

Features:
- NC-controlled hydraulic press brake
- with ATLANTIC NC control "ATS 585"
* Rear stop positioning (X-axis)
* Depth adjustment positioning (Y1, Y2 axes)
* Ability to program various programs
* Swiveling control panel, front left
* Tool and program library
- NC electric-motor-driven material/backgauge (X-axis)
* With 2 stop fingers, manually adjustable (R and Z axes)
- Tool holder system A - with upper wedge camber
- Split insert/bending tools
- DSP LASER "RX" safety device - front
- 2x side, swiveling safety doors
- 1x freely movable double foot control

- Operating instructions

** Also included in the scope of delivery (pre-installed):

- 1x brand-new / split set of upper tools
* UKB 11,200 mm - 2x 835 mm
* Angle 85° - Radius R 0.8 mm - Height 66.5 mm
* Load capacity 1000 kN/m max

- 1x brand-new / split set of lower tooling
* UKB 21.207 - 2x 835 mm
* V-openings = 16/22/35/50 mm
* Angle 85°
* Load capacity 800 kN/m max.

Machine attributes

pressure:	40.0 t
chamfer lenght:	1600 mm
distance between columns:	1100 mm
stroke of upper beam:	100 mm
throat:	195 mm
working feed:	10.0 mm/sec
return speed:	70.0 mm/sec
:	180 bar
work height max.:	840 mm
table width:	110 mm
dayligth:	295 mm
Control:	ATS 585
total power requirement:	5.5 kW
weight:	2500 kg
range L-W-H:	2100 x 1200 x 1800 mm

Machine images





HEINZ SANDERS
MASCHINEN
WERKZEUGE
SCHWEISSTECHNIK

Maschinen

www.heinz-sanders.de

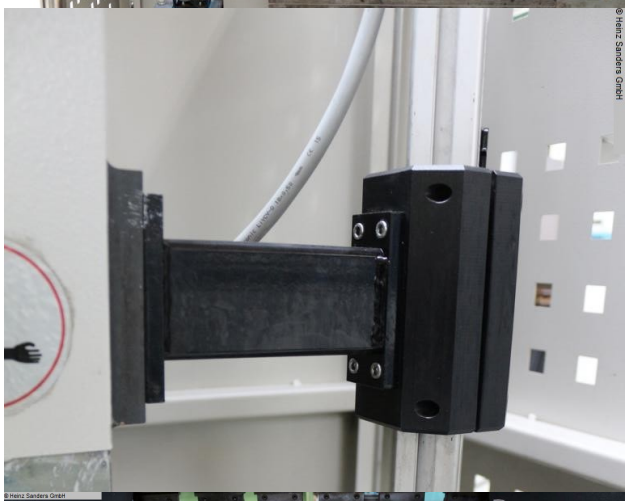
Papenburg
Heinz Sanders GmbH
Friederikenstraße 100
26871 Papenburg
info@heinz-sanders.de

Niederlangen
Heinz Sanders GmbH
Fresenburger Weg 4
49779 Niederlangen
maschinen@heinz-sanders.de

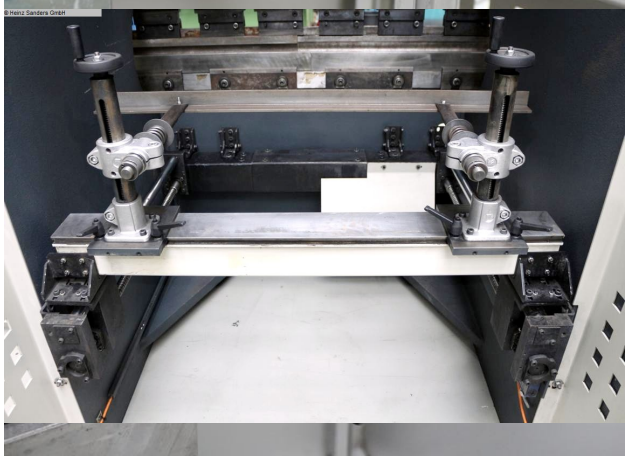
Spelle
Heinz Sanders GmbH
Robert-Bosch-Straße 9
48480 Spelle
spelle@heinz-sanders.de

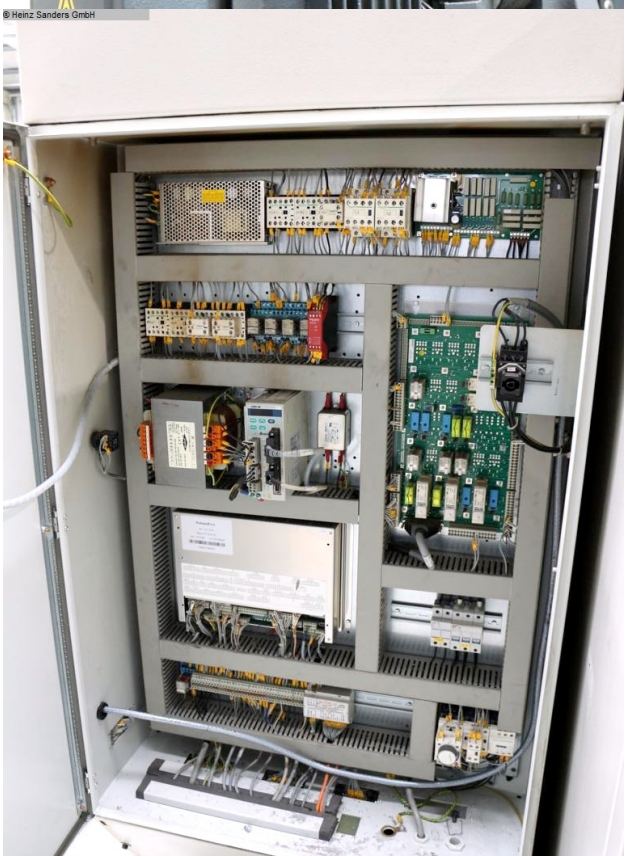












Papenburg
Heinz Sanders GmbH
Friederikenstraße 100
26871 Papenburg
info@heinz-sanders.de

Niederlangen
Heinz Sanders GmbH
Fresenburger Weg 4
49779 Niederlangen
maschinen@heinz-sanders.de

Spelle
Heinz Sanders GmbH
Robert-Bosch-Straße 9
48480 Spelle
spelle@heinz-sanders.de

