

## HACO ERM 160.40 (1125-9308491)



**Control type**  
NC

**Construction year**  
2014

**Machine no.**  
1125-9308491

**Make**  
HACO

**Location**  
48683 Ahaus

- in checked conditions - machinevideo -  
<https://www.youtube.com/watch?v=I9CdurFDGb0>

### Features:

- NC-controlled hydraulic press brake
- with ATLANTIC NC control "ATS 585"
- \* Rear stop positioning (X-axis)
- \* Depth adjustment positioning (Y1, Y2 axes)
- \* Ability to program various programs
- \* Swiveling control panel, front left
- \* Tool and program library
- NC electric-motor-driven material/backgauge (X-axis)
- \* With 2 stop fingers, manually adjustable (R and Z axes)
- Tool holder system A - with upper wedge camber
- Split insert/bending tools
- DSP LASER "RX" safety device - front
- 2x side, swiveling safety doors
- 1x freely movable double foot control

- Operating instructions

\*\* Also included in the scope of delivery (pre-installed):

- 1x brand-new / split set of upper tools

\* UKB 11,200 mm - 2x 835 mm

\* Angle 85° - Radius R 0.8 mm - Height 66.5 mm

\* Load capacity 1000 kN/m max

- 1x brand-new / split set of lower tooling

\* UKB 21.207 - 2x 835 mm

\* V-openings = 16/22/35/50 mm

\* Angle 85°

\* Load capacity 800 kN/m max.

## Machine attributes

pressure:	40.0 t
chamfer lenght:	1600 mm
distance between columns:	1100 mm
stroke of upper beam:	100 mm
throat:	195 mm
working feed:	10.0 mm/sec
return speed:	70.0 mm/sec
:	180 bar
work height max.:	840 mm
table width:	110 mm
daylighth:	295 mm
Control:	ATS 585
total power requirement:	5.5 kW
weight:	2500 kg
range L-W-H:	2100 x 1200 x 1800 mm

## Machine images





