

HACO ERMS 2560 (1125-9308487)



Control type
 NC

Construction year
 2003

Machine no.
 1125-9308487

Make
 HACO

Equipment:

- electro-hydraulic NC press brake - easy to operate
- HACO NC control model ATS 560
- * 7-digit LED display
- * Memory capacity for 200 programs with a maximum of 400 sets
- * Working with pressure and immersion depth
- * Inching function for electric backgauge
- * Set / actual value input for back gauge
- * Swiveling control panel, left front
- NC controlled axes : Y1 Y2 X axis
- NC electro-hydraulic synchronization and immersion depth positioning
- NC electro-motorized backgauge
- * with ball screws
- * speed 240 mm/sec.
- * including 2x manually adjustable stop fingers in width and height
- * backgauge programmable to an accuracy of 0.1 mm
- Manual table crowning, with handwheel and analog display
- "SYSTEM A" top tool holder, incl. top wedge crowning
- "SYSTEM A" bottom tool holder

- Various insert/bending tools
- 1x freely movable 2-hand/foot control
- * only moves at working speed
- Operating instructions

** also included in the scope of delivery (built-in):

- 1x brand new / split set of upper tools
- * UKB 11,200 mm - 3x 835 mm
- * Angle 85° - Radius R 0.8 mm - Height 66.5 mm
- * Load capacity 1000 kN/m max

- 1x brand new / split set of bottom tools
- * UKB 21.207 - 3x 835 mm
- * V openings = 16/22/35/50 mm
- * Angle 85°
- * Load capacity 800 kN/m max.

Machine attributes

pressure:	60.0 t
chamfer length:	2600 mm
distance between columns:	2100 mm
column arm:	200 mm
stroke of upper beam:	100 mm
daylight:	280 mm
table height:	840 mm
working feed:	10.0 mm/sec
return speed:	70.0 mm/sec
back stop - adjustable:	max. 650 mm
Control:	ATS 560
oil volume:	ca. 150 l
voltage:	380 V
total power requirement:	7.5 kW
weight of the machine ca.:	4700 kg

Machine images





