

HACO ERMS 30-135 (1125-9308470)



Control type
CNC

Construction year
2003

Machine no.
1125-9308470

Make
HACO

Location
48683 Ahaus

** machine from a maintenance workshop

** good condition (!!)

Features:

- CNC electro-hydraulic press brake
- HACO CNC control model ?ATS 570?
- * Dustproof 5" monochrome LCD screen
- * Memory for 200 programs with a maximum of 400 sets each
- * ?Teach-in? programming of the immersion depth
- * Jog function for backgauge
- * Target/actual input for backgauge position
- * Piece counter
- CNC electric motor backgauge (X axis)
- * With 2x manually adjustable stop fingers (R+Z axis)
- * Max. travel range .. 600 mm
- * Max. travel speed .. 400 mm/sec
- * Backgauge programmable with an accuracy of 0.1 mm
- Manual table crowning incl. analog value display
- Upper tool adapter, with wedge crowning (AMADA system)

- * 1x set of split upper tools
- Lower tool rail for AMADA system tools
- * 1x set of split 4V dies (16/22/35/50 mm opening)
- 2x front - movable support arms
- * including 1x additional set of support arms as spare
- Protective device at the rear + side (swiveling + sliding doors)
- 1x freely movable double foot switch
- Operating instructions for machine + control (PDF)

Machine attributes

pressure:	135 t
chamfer lenght:	3100 mm
distance between columns:	2600 mm
column arm:	250 mm
back stop - adjustable:	600 mm
stroke of upper beam:	200 mm
daylighth:	400 mm
table height:	915 mm
working feed:	10.0 mm/sec
return speed:	80.0 mm/sec
Control:	ATS 570
total power requirement:	15.0 kW
weight of the machine ca.:	7800 kg

Machine images





