

HACO PPM 30-150 (1125-9308501)



Control type
NC

Construction year
2005

Machine no.
1125-9308501

Make
HACO

Location
48683 Ahaus

** from a maintenance workshop

** Good / well-maintained condition (!!)

- in checked conditions - machinenvideo -

<https://www.youtube.com/watch?v=Vk6FOVp0cVo>

Specifications:

- Simple NC electro-hydraulic press brake
- * With torsion shaft
- ATLANTIC NC control system ATL 550
- * Backgauge positioning (X)
- * Depth adjustment positioning (Y1, Y2)
- * Ability to program various programs
- * Memory capacity: max. 200 programs - max. 400 blocks
- * Swiveling control panel, front left
- NC electro-motorized backgauge (X-axis)
- * 2 manually adjustable stop fingers
- 1 split set of Rehfuß-upper dies
- * Includes AMADA/PROMECAM tool adapter

- 1 split set of reversible 4-V dies

* V-openings: 16/22/35/50 mm

- 1 freely movable foot control

- Safety guard on the side behind the machine

- Operation manual and wiring diagram

Machine attributes

pressure:	150 t
chamfer lenght:	3100 mm
distance between columns:	2600 mm
throat:	250 mm
daylighth:	325 mm
piston stroke:	120 mm
table height:	875 mm
ajustment speed:	70.0 mm/sec
working feed:	9.0 mm/sec
return speed:	60.0 mm/sec
pressure:	220 bar
Control:	ATL 550
total power requirement:	5.6 kW
weight:	8400 kg
range L-W-H:	3500 x 1700 x 2240 mm

Machine images





