

HACO PPM 30.200 (1125-9308486)



Control type
 konventionell

Construction year
 2002

Machine no.
 1125-9308486

Make
 HACO

Location
 48683 Ahaus

Equipment:

- simple / conventional electro-hydraulic press brake
- pivoting operation, front left
- electric, infinitely variable depth adjustment (Y1 Y2 axis)
- * Torsion shaft for parallelism
- Electro-motorized backgauge (X axis)
- * with handwheel for fine adjustment
- * on recirculating ball screws
- * 2x manually adjustable stop fingers
- manual (jog mode) and automatic cycle selector switch
- manual table crowning
- split set of roe foot upper tools ... H = 210 mm
- 1x as good as new universal V-die block, reversible
- * with anti-corrosion grease
- * V openings in mm : 12/35/25 50 10/20/16/16 75
- * Dimensions of the block in mm : 100 x 100
- 1x 1V die (continuous) - V opening in mm : 100
- various / further bending tools
- 1x free-moving 2-hand/foot control

- Operating instructions (PDF)

Machine attributes

pressure:	200 t
chamfer length:	3100 mm
distance between columns:	2550 mm
stroke of upper beam:	200 mm
throat:	300 mm
daylight:	440 mm
working feed:	9.0 mm/sec
return speed:	80.0 mm/sec
:	265 bar
Control:	konv.
work height max.:	965 mm
total power requirement:	15.0 kW
weight:	10500 kg
range L-W-H:	3360 x 1750 x 2800 mm

Machine images





