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HACO PPM 30.200 (1125-9308486)



Control type
konventionell

Construction year
2002

Machine no.
1125-9308486

Make
HACO

Location
48683 Ahaus

- in checked conditions - machinevideo -
https://www.youtube.com/watch?v=EcmvsA4AGfo

Equipment:
- simple / conventional electro-hydraulic press brake
- pivoting operation, front left
- electric, infinitely variable depth adjustment (Y1 Y2 axis)
* Torsion shaft for parallelism
- Electro-motorized backgauge (X axis)
* with handwheel for fine adjustment
* on recirculating ball screws
* 2x manually adjustable stop fingers
- manual (jog mode) and automatic cycle selector switch
- manual table crowning
- split set of roe foot upper tools ... H = 210 mm
- 1x as good as new universal V-die block, reversible
* with anti-corrosion grease
* V openings in mm : 12/35/25 50 10/20/16/16 75

* Dimensions of the block in mm : 100 x 100
- 1x 1V die (continuous) - V opening in mm : 100
- various / further bending tools
- 1x free-moving 2-hand/foot control
- Operating instructions (PDF)

Machine attributes

pressure:	200 t
chamfer lenght:	3100 mm
distance between columns:	2550 mm
stroke of upper beam:	200 mm
throat:	300 mm
dayligth:	440 mm
working feed:	9.0 mm/sec
return speed:	80.0 mm/sec
:	265 bar
Control:	konv.
work height max.:	965 mm
total power requirement:	15.0 kW
weight:	10500 kg
range L-W-H:	3360 x 1750 x 2800 mm

Machine images





HEINZ SANDERS
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