

HACO PPM 36.135 (1125-9308502)



Control type
NC

Construction year
1999

Machine no.
1125-9308502

Make
HACO

Location
48683 Ahaus

Equipment:

- Electro-hydraulic press brake
- * with torsion bar
- HACO NC control (Model ATL 550) for X and Y axes
- * Computer-controlled multi-axis NC press
- * Backgauge position pre-selection (electric backgauge)
- * Backgauge retraction for Z-bends
- * Bending depth pre-selection
- * Electric depth adjustment
- * Memory for 200 programs
- Swiveling control panel (front left)
- NC motorized backgauge (X-axis)
- * with 2 manually adjustable stop fingers
- NC motorized depth adjustment (Y-axis)
- 1x set of sectionalized "gooseneck" (swan-neck) upper tools
- 1x rotatable MULTI-V die block
- Rear safety guard (sliding door)
- 1x mobile two-hand/foot control unit
- 2x front support arms (custom-made)

- Operating manual

Machine attributes

pressure:	135 t
chamfer lenght:	3600 mm
distance between columns:	3150 mm
stroke of upper beam:	200 mm
ajustment speed:	70.0 mm/sec
working feed:	10.0 mm/sec
return speed:	80.0 mm/sec
:	315 bar
daylighth:	400 mm
table height:	915 mm
column arm:	250 mm
engine output:	15.0 kW
weight:	8800 kg
range L-W-H:	4200 x 1700 x 2600 mm

Machine images





