

HERA SML 3020 x 4.0 (1125-9355092)



Control type
NC

Construction year
1997

Machine no.
1125-9355092

Make
HERA

Location
Ahaus

Furnishing:

- SIEMENS - PLC control model OP 7
- * Bending process as a controlled, fully automatic, or semi-automatic workflow can be selected
- * Bending angle adjustment electronically preselectable 0-135 °
- electr. / controlled backgauge X = 1000 mm
- * with large sheet metal support surface
- heavy welded construction
- all drives both. via worm gear
- Motorized adjustment of the bending beam
- large adjustment range of the cheeks
- hydraulic upper tool clamping
- Insert / bending tools
- Operation manual
- * Special accessories included:
- separate split goat foot splint H 170 mm

* Machine video:

- <https://www.youtube.com/watch?v=C3rwhUDtOKw>

Machine attributes

sheet width:	3020 mm
plate thickness:	4.0 mm
Opening width / upper beam:	350 mm
Adjustment folding beam:	100 mm
adjustment of lower beam:	80.0 mm
bending angle max.:	130 °
work height max.:	900 mm
Control:	SIEMENS OP 7
voltage:	400 V
total power requirement:	9.5 kW
weight:	5400 kg
range L-W-H:	4300 x 2400 x 1780 mm

Machine images





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MAT		CE	
Maschinenbau GmbH			
99195 Großrudstedt			
Modell		SML	
Maschinen Nr.		3617	
Typ		3000x4	
Baujahr		1997	
Max. Blechdicke St 450 N/mm ²		4 mm	
Arbeitsbreite		3020 mm	
Masse (Kg)		48 000	
Geräuschpegel		< 70 dB (A)	
Stromart		AC / DC	
Betriebsspannung (V)		400	
Steuerspannung (V)		24 / 220	
Frequenz (Hz)		50	
Vorsicherung (A)		50	