

IMCAR SIHR 6/3 (1125-9401312)



Control type
konventionell

Construction year
1989

Machine no.
1125-9401312

Make
IMCAR

Location
48683 Ahaus

Furnishing:

- Robust electro-hydraulic 3-roller bending machine
- planetary movement of the bending rollers with reduced center distance
- Hydraulic motors combined with planetary gears
 - * for driving the 3 rollers
- mobile operating unit, with connection cable + plug
- extended roll ends for profile bending rolls
- with conical bending device
 - * Inclination of the side rollers by handwheels
 - * Workpiece limitation for a cone with a 45° pitch:
 - * Working length max: 60%
 - * Bending capacity max: 50%
- free-moving operation
 - * electric delivery rollers
 - * electric turning/rolling movement
 - * digital position display of the reels
- hardened rollers SAE 1050 CK 45
- Hydraulic folding store for removing closed pipes
- safety device (cable)

- Original instruction manual + CE declaration

* Machine link :

<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1008-9401255>

Machine attributes

sheet width:	2050 mm
plate thickness:	8.0 mm
pre-bending capacity:	6.0 mm
upper roll diameter:	190 mm
lower roll diameter:	180 mm
bending speed:	5.2 m/min
work height max.:	ca. 980 mm
total power requirement:	5.5 kW
weight of the machine ca.:	3500 kg.
range L-W-H:	2900 x 1200 x 1280 mm

Machine images





