

KINGSLAND KPT 1640 (1125-9308482)



Control type
 konventionell

Construction year
 2000

Machine no.
 1125-9308482

Make
 KINGSLAND

Location
 48683 Ahaus

- in checked conditions - machinevideo -
<https://www.youtube.com/watch?v=cp3ge7VbjTA>

Equipment:

- NC-controlled hydraulic press brake, with torsion shaft
- with ATLANTIC NC control - model "ATL 550"
- * Positioning of the backgauge (X axis)
- * Positioning of the depth adjustment (Y1 Y2 axis)
- * Possibility of programming different programs
- * Memory capacity max. 200 programs - max. 400 blocks
- * Swivel control panel, left front
- Electro-motorized backgauge (X axis)
- * with 2x stop fingers, manually adjustable (R Z axis)
- Tool holder system A - with top wedge crowning
- Split insert/bending tools
- Lateral safety guards
- rear safety guard
- 1x freely movable double foot switch

- Operating instructions (PDF)

Machine attributes

pressure:	40.0 t
chamfer length:	1600 mm
distance between columns:	1100 mm
stroke of upper beam:	100 mm
throat:	195 mm
working feed:	10.0 mm/sec
return speed:	70.0 mm/sec
:	180 bar
work height max.:	840 mm
table width:	110 mm
daylight:	295 mm
Control:	ATL 550
total power requirement:	5.5 kW
weight:	2500 kg
range L-W-H:	2100 x 1200 x 1800 mm

Machine images





