

# Maschinen www.heinz-sanders.de

Papenburg
Heinz Sanders GmbH
Friederikenstraße 100
26871 Papenburg
info@heinz-sanders.de

Niederlangen Heinz Sanders GmbH Fresenburger Weg 4 49779 Niederlangen maschinen@heinz-sanders.de

Heinz Sanders GmbH Robert-Bosch-Straße 9 48480 Spelle spelle@heinz-sanders.de

## LIMA 400 L (1125-9239007)



Control type konventionell

Construction year 1996

Machine no. 1125-9239007

Make LIMA

**Location** 48683 Ahaus

in checked conditions - machinevideo https://www.youtube.com/watch?v=xxnCddCmXe4

### Description:

- LIMA cleaning machines
- \* for long concrete formwork parts, formwork clamps
- \* for flame-cutting parts, plasma-cutting parts, laser-cutting parts
- \* for punching and sawing parts
- environmentally friendly, cost-saving, low-noise
- drive with 5-fold V-belt via worm gear
- maintenance-free spherical roller bearings
- entire machine is highly soundproofed
- dust extraction installed as standard
- drum running time adjustable
- speeds variably adjustable
- the drum can be moved into any position using jog mode
- space-saving thanks to compact design

<sup>\*\*</sup> good / well-maintained condition (!!)

- extraction system built into the machine
- single-lever drum quick release
- machine bearings on vibration dampers
- spacious unloading area, suitable for Euro standard containers
- free access for forklifts or pallet trucks

#### Working method:

- the parts to be processed are moved by their own friction
- . deburred, descaled and derusted.
- the closed design reduces the noise generated during deburring
- . to just 68 72 dB(A).
- a direct-acting dust extraction system automatically removes
- . the dust generated during processing.
- the machine can also process oily punched and sawn parts.
- during this processing, additional sawdust is added to the drum.
- a time delay switch switches the dust extraction system on individually.
- the parts are thus deoiled and dried first.
- only after this process does the dust extraction system switch on
- . automatically to suck the sawdust out of the drum.
- by specifying the drum speed, optimal processing is guaranteed.
- the LIMA-400 L deburring machine can be set up anywhere,
- . provided there is a solid surface/foundation.
- after the work is complete, the drum remains in the position.
- . so that the drum flap can be opened quickly.
- one work cycle takes about 20 minutes.

### **Machine attributes**

filling capacity: 400 Liter
Usable Volume: 300 Liter
filling amount: max. 850 kg

workpiece sizes: max. 850 x 200 mm

Individual weight of workpiece: max. 30 kg turning speeds: 4.0 - 15.0 U/min

Inner drum width: 925 mm drive motor: 380 V weight of the machine ca.: 1950 kg.

range L-W-H: 3100 x 1600 x 2000 mm

## **Machine images**





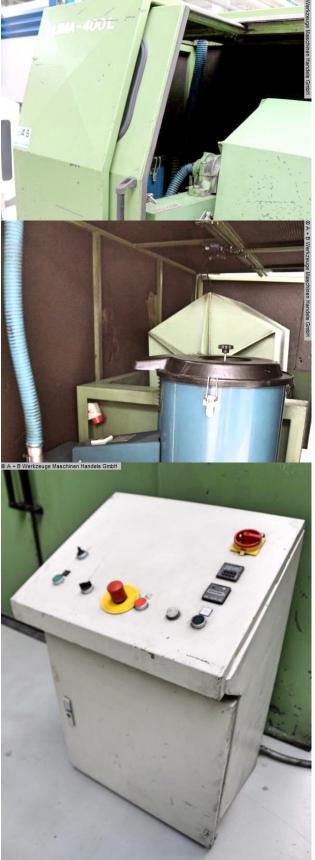


# Maschinen www.heinz-sanders.de

Papenburg Heinz Sanders GmbH Friederikenstraße 100 26871 Papenburg info@heinz-sanders.de Niederlangen Heinz Sanders GmbH Fresenburger Weg 4 49779 Niederlangen maschinen@heinz-sanders.de Spelle Heinz Sanders GmbH Robert-Bosch-Straße 9 48480 Spelle spelle@heinz-sanders.de











Papenburg Heinz Sanders GmbH Friederikenstraße 100 26871 Papenburg info@heinz-sanders.de

Niederlangen Heinz Sanders GmbH Fresenburger Weg 4 49779 Niederlangen maschinen@heinz-sanders.de Spelle
Heinz Sanders GmbH
Robert-Bosch-Straße 9
48480 Spelle
spelle@heinz-sanders.de

