

## LVD PPBL 135/40 (1125-9308370)



**Control type**  
NC

**Construction year**  
2001

**Machine no.**  
1125-9308370

**Make**  
LVD

**Location**  
Ahaus

\*\* from a maintenance workshop

\*\* well-maintained condition (!!)

- in checked condition - machine video -

<https://www.youtube.com/watch?v=9kFvkLU3gQA>

Equipment:

- simple NC electro-hydraulic press brake
- with ELGO digital control unit - model "P8822"
- \* Positioning of the back stop (X axis)
- \* Positioning of the depth adjustment (Y1 + Y2 axis)
- \* swiveling control panel, front right
- electro-motorized back stop (X axis)
- \* with digital ELGO position display
- \* 2x manually adjustable stop fingers (R + Z axis)
- WILA manual table crowning, with analogue actual value display
- split deer foot upper tool: <https://www.ukb-gmbh.de/de/16520.html>
- 1x rotatable universal die block .. Dimensions 90.0 x 90.0 mm
- \* V-openings: 8.0 / 10.0 / 15.0 / 25.0 / 40.0 / 55.0 mm

- 1x freely movable 2-hand/foot control
- 2x front support arms
- Protective device on the side + behind the machine (doors)
- Operating instructions + circuit diagram (FR)

\* Machine link:

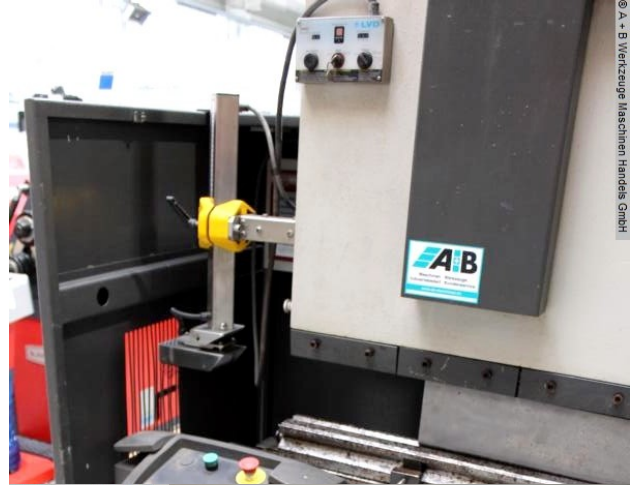
<http://mhp.logotech.de/hpm/v7/Datenblatt/datenblatt.php?machineno=1008-9308370>

## Machine attributes

|                           |                       |
|---------------------------|-----------------------|
| pressure:                 | 135 t                 |
| chamfer lenght:           | 4050 mm               |
| distance between columns: | 3150 mm               |
| daylighth:                | 310 mm                |
| piston stroke:            | 130 mm                |
| throat:                   | 200 mm                |
| ajustment speed:          | 100 mm/sec            |
| working feed:             | 8.0 mm/sec            |
| return speed:             | 65.0 mm/sec           |
| table width:              | 180 mm                |
| table height:             | 900 mm                |
| Control:                  | ELGO P8822            |
| pressure:                 | 220 bar               |
| total power requirement:  | 8.5 kW                |
| weight:                   | 8700 kg               |
| range L-W-H:              | 4500 x 1700 x 2640 mm |

## Machine images





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TYPE  Nr.

CAP.MAX.  kN    DATE

POIDS.MAX.  daN

TENSION  V  Hz PUISSANCE  kW

D68442