

## Maschinen www.heinz-sanders.de

Papenburg Heinz Sanders GmbH Friederikenstraße 100 26871 Papenburg info@heinz-sanders.de Niederlangen Heinz Sanders GmbH Fresenburger Weg 4 49779 Niederlangen maschinen@heinz-sanders.de

Heinz Sanders GmbH Robert-Bosch-Straße 9 48480 Spelle spelle@heinz-sanders.de

## MEBA - Vollautomat 300 DGA 500 (1125-9173385)



Control type NC

**Construction year** 1998

**Machine no.** 1125-9173385

Make MEBA - Vollautomat

- \*\* in good conditions
- \*\* with lots of special accessories (!!)

#### Features:

- Robust, fully automatic electro-hydraulic miter band saw (INDUSTRIAL)
- For angles up to 60°, with ball-bearing rotary table
- Electric motor angle adjustment
- \* Stepless adjustment of the miter angle
- Saw feed continuously adjustable via fine throttle
- Strong machine bed and torsion-free saw frame
- Infinitely adjustable clamping pressure
- Infinitely variable speed adjustment of the saw blade
- Manual & automatic sawing process selectable
- Coolant device + minimum quantity spray device (oil cooler)
- Operating instructions for machine + control system
- \* Special accessories included:

- Electro-hydraulic bundle clamping device
- 2x electro-hydraulic vertical clamping device
- Roller conveyors
- Electro-motor miter angle adjustment
- Minimum quantity spray device (oil cooler)

#### **Machine attributes**

cutting diameter: 320 mm

saw band length: 5400 x 34 x 1.1 mm capacity 90 degrees: flat: 500 x 300 mm capacity 45 degrees: round: 300 mm capacity 45 degrees: flat: 300 x 300 mm capacity 60 degrees: round: 130 mm capacity 60 degrees: flat: 130 x 250 mm clamping range: 0 - 500 mm clamping height: 20 - 320 mm

300

Single stroke - automatic: 0 - 600 mm

Multiple stroke - automatic: 0 - 9999 mm

Remaining piece length: ca. 75.0 / 155 mm

 min. dia.:
 Ø 5.0 mm

 work height max.:
 750 / 830 mm

 down speed:
 0 - 300 mm/sec

 workpiece weight:
 max. 250 kg/m

coolant capacity: 120 I
cutting pressure: 10 - 30 bar
Control: SIEMENS
total power requirement: 5.5 kW AC
weight: ca. 3000 kg

range L-W-H: 2800 x 2600 x 2200 mm



# Maschinen www.heinz-sanders.de

Papenburg Heinz Sanders GmbH Friederikenstraße 100 26871 Papenburg info@heinz-sanders.de Niederlangen Heinz Sanders GmbH Fresenburger Weg 4 49779 Niederlangen maschinen@heinz-sanders.de Spelle Heinz Sanders GmbH Robert-Bosch-Straße 9 48480 Spelle spelle@heinz-sanders.de

### **Machine images**







## Maschinen www.heinz-sanders.de

Papenburg Heinz Sanders GmbH Friederikenstraße 100 26871 Papenburg info@heinz-sanders.de Niederlangen Heinz Sanders GmbH Fresenburger Weg 4 49779 Niederlangen maschinen@heinz-sanders.de Spelle Heinz Sanders GmbH Robert-Bosch-Straße 9 48480 Spelle spelle@heinz-sanders.de





