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## METALLKRAFT RB 42 (1125-9362031)



**Control type**

NC

**Construction year**

2023

**Machine no.**

1125-9362031

**Make**

METALLKRAFT

**Location**

48683 Ahaus

\*\* Current new price approx. 4.200 Euro

\*\* Very good condition / with machine base

Description:

- NC electro-motor tube bending machine - mandrelless
- \* up to 50 programs can be stored
- Automatically returns to the starting position
- Maximum bending capacity for 42 x 3.0 mm steel tubes
- Excellent bending quality with very tight bending radii (from 2x tube diameter)
- . and bending angles between 0° and 180°
- Easy operation
- High accuracy and reliability
- Quick tool change (within seconds)
- Easy to transport
- Includes machine base

## Machine attributes

tube diameter:	42.0 x 3.0 STAHL mm
tube diameter:	30.0 x 2.0 EDELST mm
bending angle max.:	180 °
bending radius max.:	100 mm
bending speed:	2.0 U/min.
Control:	NC
voltage:	400 V
total power requirement:	0.55 kW
weight of the machine ca.:	115 kg

## Machine images



**Papenburg**  
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**Niederlangen**  
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**Spelle**  
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**CAUTION: Limitation of machine  
BENDING CAPACITY : 42A**

TYPE OF PIPE	WITHOUT MANDREL $\phi$ < / = Thickness mm. < / = mm.
Hard and soft copper pipe, annealed brass pipes.	42 1.5
Electrical conduit	38 -
Stainless steel AISI 304/316	35 2
Hydraulic steel pipe ST. 35,4 for hydraulic plants	42 -
Furniture tube	42 1.5
PE Boiler pipes	42 1.5
Aluminum pipes	42 1.5
Gas pipes UNI 5745	1" 1/4 Standard
Standard centerline bending radius	3 to 4 times $\phi$

xx Diameter and special bending radii upon request.  
xx "NO SOLID PIPE"

