



MG EH 306 A/S (1125-9401300)



Control type
 konventionell

Construction year
 2001

Machine no.
 1125-9401300

Make
 MG

Location
 48683 Ahaus

** very good condition (!!)

** Current new price approx. 80,000 euros

** Special price on request

Features:

- Robust electro-hydraulic 4-roll bending machine
- * 4-roll concept offers a wide range of bending and rounding options
- MG swivel control panel
- * Operation - control of all rolls and machine axes
- * Digital position display
- * Manual operation via joysticks
- Two central rolls are driven directly by hydraulic motors
- Conical rolling possible via inclined position of the rolls
- Parallelism of the side rollers via torsion shafts
- Bending on both sides
- Diameters of up to 1.1 times the upper roller diameter are possible
- Forged and hardened rollers with a strength of 53-55 HRC
- Low-maintenance, stable machine concept
- Permanent lubrication of all bearings

- Stable steel welded construction
- Electro-hydraulic folding bearing for easy pipe removal
- Pressure gauge/pressure display for the rollers
- Safety device (safety line with switch unit)
- Operating instructions (PDF)

Machine attributes

sheet width:	3100 mm
plate thickness:	6.0 mm ST
pre-bending:	4.0 mm ST
diameter of upper rolls:	200 mm
side roll diameter:	165 mm
diameter of lower rolls:	190 mm
bending speed:	ca. 5.0 m/min
Control:	DIGI
oil volume:	80.0 Liter
voltage:	380 V
total power requirement:	6.0 kW
weight:	6000 kg
range L-W-H:	5250 x 1500 x 1400 mm

Machine images



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