

MG MH 2010 B (1125-9401297)



Control type
NC

Construction year
2008

Machine no.
1125-9401297

Make
MG

Location
Ahaus

** Very good condition (!!)

** Current new price including accessories approx. 90.000 Euro

** Special price upon request

Equipment:

- Robust electro-hydraulic 4-roll bending machine
- 4-roll concept offers a wide range of bending and rounding options
- MG NC control unit "ELAP LYNX"
- * Operation - Control of all rolls and machine axes
- * Digital position display
- * Manual operation via joysticks
- * Freely movable control panel
- Two central rolls are directly driven by hydraulic motors
- Conical rolling is possible by tilting the rolls
- Parallelism of the side rolls via torsion shafts
- Pre-bending on both sides
- Diameters of up to 1.1 times the top roll diameter are possible
- Forged and hardened rolls with a hardness of 53-55 HRC
- Low-maintenance, stable machine design

- Permanent lubrication of all components Bearings
- Sturdy welded steel construction
- 2x bending speeds selectable
- Electro-hydraulic folding bearing for easy pipe removal
- Pressure gauge/pressure indicator for the rollers
- Safety device (safety lanyard with switch unit)
- Operating instructions (PDF)

Machine attributes

sheet width:	2050 mm
plate thickness:	10.0 mm ST
pre-bending:	8.0 mm ST
diameter of upper rolls:	~ 220 mm
side roll diameter:	~ 170 mm
diameter of lower rolls:	~ 190 mm
bending speed:	ca. 2.0 + 5.0 m/min
Control:	ELAP LYNX
oil volume:	80.0 Liter
voltage:	380 V
total power requirement:	5.5 kW
weight:	5000 kg
range L-W-H:	3500 x 1550 x 1400 mm

Machine images





