

MG MH 2010 B (1125-9401311)



Control type
NC

Construction year
2003

Machine no.
1125-9401311

Make
MG

Location
48683 Ahaus

** Current new price incl. accessories: approx. ? 90.000

** Special price on request

Equipment:

- Robust electro-hydraulic 4-roll plate bending machine
- 4-roll design offers a wide range of bending and rolling capabilities
- MG NC control unit "ELAP LYNX"
- * Operation ? control of all rolls and machine axes
- * Digital position display
- * Manual operation via joysticks
- * Movable control panel
- Two central rolls driven directly by hydraulic motors
- Conical rolling possible via roll tilting
- Side roll parallelism maintained via torsion shafts
- Pre-bending on both ends
- Diameters up to 1.1 times the top roll diameter are possible
- Forged and hardened rolls (hardness: 53?55 HRC)
- Low-maintenance, robust machine design
- Permanent lubrication for all bearings

- Sturdy welded steel construction
- Selectable bending speeds (2 settings)
- Electro-hydraulic drop-end bearing for easy removal of rolled parts
- Pressure gauge/display for rolls
- Safety system (safety trip wire with switch unit)
- Operating manual (PDF)

Machine attributes

sheet width:	2050 mm
plate thickness:	10.0 mm ST
pre-bending:	8.0 mm ST
diameter of upper rolls:	~ 220 mm
side roll diameter:	~ 170 mm
diameter of lower rolls:	~ 190 mm
bending speed:	ca. 2.0 + 5.0 m/min
Control:	ELAP LYNX
oil volume:	80.0 Liter
voltage:	380 V
total power requirement:	5.5 kW
weight:	5000 kg
range L-W-H:	3500 x 1550 x 1400 mm

Machine images





