

RHTC PROFI PRESS HB - 28 (1125-6284)



Control type
konventionell

Construction year
NEU (2021)

Machine no.
1125-6284

Make
RHTC

Location
49779 Niederlangen

? The horizontal bending and straightening press from Profi Press is a universal one Hydraulic press specially designed for performing bending, profiling and Straightening work is designed. The applications of the machine are different and depend on the accessories that are on the work table, the Tool holder and are installed in the holes and pin holes.

? The HB-28 model is used for light bending measurements on the work table equipped with an angle scale, and the press can also be equipped with tools are supplied (for example block punching) that are placed on the tool holder Can be assembled, as well as tools that are in the holes and pin holes can be installed to carry out various types of work.

? The hydraulic system can be adjusted with the help of the pressure and flow adjustment valves can be regulated, which is the pressing force and the speed of the press influence. The press is equipped with a built-in manometer.

? The control panel is used to operate and display the piston stroke and for Choice between manual or automatic operation, and the HB-28 model is also with a built-in memory for up to 4 different programs fitted.

? Operation is via electric foot pedals.

? The Profi Press HB-28 model can be equipped with various optional accessories

hearing parts and tools for installation on the workbench and the
Tool holder to be delivered.

Machine attributes

pressure:	28 t
stroke:	180 mm
table-size:	300 x 550 mm
diameter of piston:	130 mm
work speed:	min. 2 m/sec
work speed:	max. 9,8 m/sec
return speed:	20 mm/sec
Max. pressure:	200 bar
weight of the machine ca.:	0,65 t
total power requirement:	4 kW
dimensions of the machine ca.:	1,15 x 0,75 x 1,1 m

Machine images



