



ROCCIA HR4WE 2510 (1125-9401303)



Control type
 konventionell

Construction year
 2014

Machine no.
 1125-9401303

Make
 ROCCIA

Location
 48683 Ahaus

** very good condition (!!)

** current new price incl. accessories approx. 120.000 Euro

** special price on request

Equipment:

- robust electro-hydraulic 4-roll round bending machine
- 4-roll concept offers a wide range of bending and rounding options
- Swivel-mounted control unit
- * Operation - control of all rollers or machine axes
- * Digital position display of the side rollers
- * Manual operation via JOY sticks
- Two central rollers are driven directly via hydraulic motors
- Conical rolling possible by tilting the rollers
- Parallelism of the side rollers via torsion shafts
- Bending on both sides
- diameters of up to 1.1 times the top roller diameter are possible
- Forged and hardened rollers with a hardness of 53-55 HRC
- Low-maintenance, stable machine concept
- Permanent lubrication of all bearings

- Sturdy welded steel construction
- electro-hydraulic hinged bearing for easy pipe removal
- pressure gauge / pressure display for the rollers
- Safety device (safety line with switch unit)
- operating instructions

* Special accessories included :

- ROCCI height-adjustable center support
- * for large pipe diameters
- ROCCI electro-motorized material feed table
- * motorized sheet feeding material support surface

Machine attributes

sheet width:	2600 mm
plate thickness:	10.0 mm ST
pre-bending:	8.0 mm ST
diameter of upper rolls:	~ 220 mm
side roll diameter:	~ 170 mm
diameter of lower rolls:	~ 190 mm
Control:	konv.
oil volume:	80.0 Liter
voltage:	380 V
total power requirement:	5.5 kW
weight:	ca. 5000 kg
Dimensions (only the machine):	ca. 3500 x 1550 x 1400 mm

Machine images



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